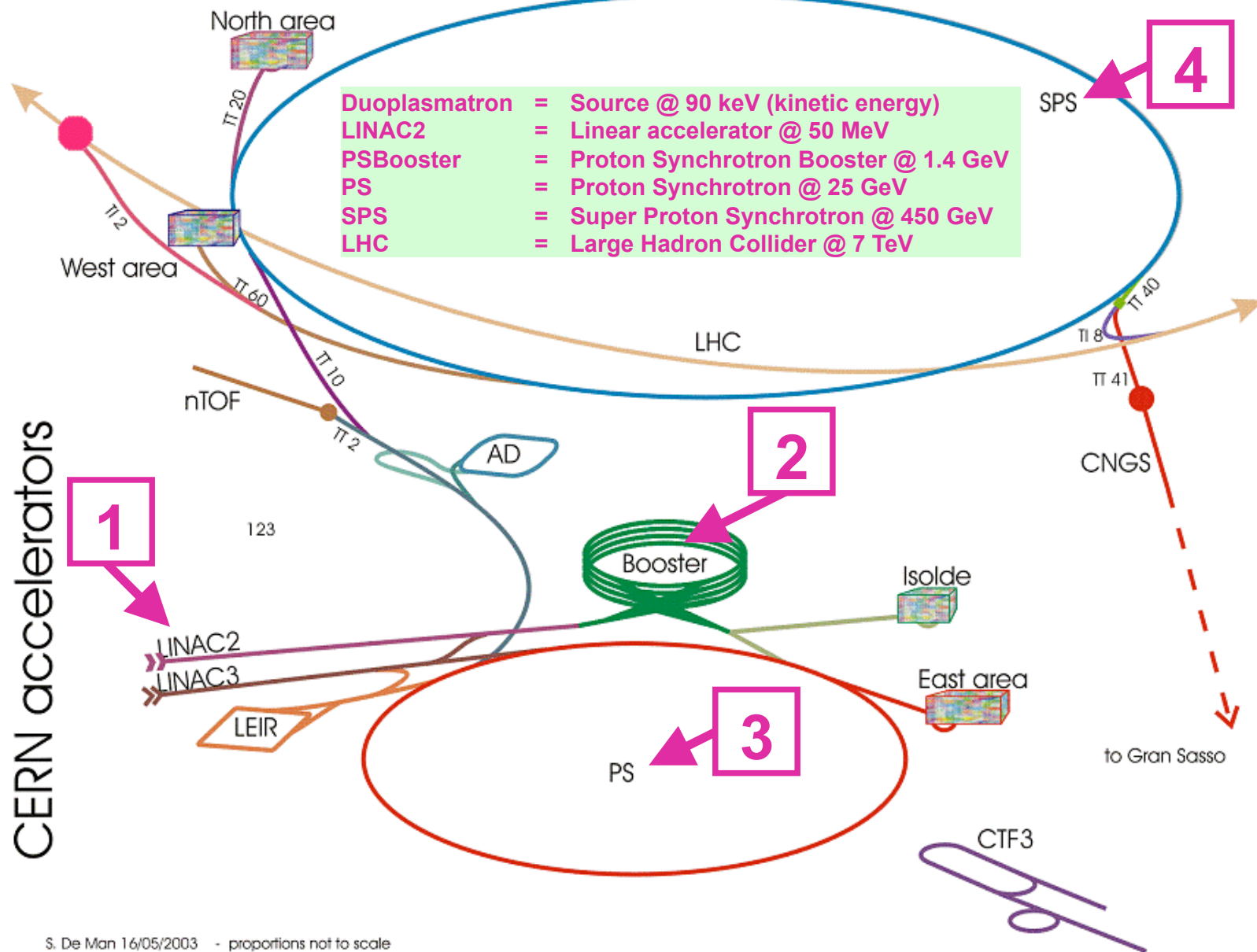


# BEAM INDUCED RF HEATING IN THE LHC

**Olav Berrig, Fritz Caspers, Elias Métral and Benoit Salvant (CERN)**  
45 min, 62 slides

- ◆ **ABSTRACT for the talk:** Beam-induced RF heating has been observed in several LHC components during the 2011 and 2012 runs when the bunch/beam intensity was increased and/or the bunch length reduced. This caused beam dumps and delays for beam operation (and thus less integrated luminosity) as well as considerable damages for some equipments. This contribution summarizes these observations and their current understanding
- ◆ **HOMEWORK:** Results for the simulations required on a simplified strip line structure



Duoplasmatron = Source @ 90 keV (kinetic energy)  
 LINAC2 = Linear accelerator @ 50 MeV  
 PSBooster = Proton Synchrotron Booster @ 1.4 GeV  
 PS = Proton Synchrotron @ 25 GeV  
 SPS = Super Proton Synchrotron @ 450 GeV  
 LHC = Large Hadron Collider @ 7 TeV

S. De Man 16/05/2003 - proportions not to scale

# LHC injector chain

# RELEVANT NOMINAL LHC BEAM PARAMETERS

|                               |            |   |
|-------------------------------|------------|---|
| Beam energy                   | $E$        | <b>7 TeV</b> (4 in 2012)                    |
| Number of particles per bunch | $N_b$      | <b>1.15 10<sup>11</sup></b> (~ 1.6 in 2012) |
| Number of bunches per beam    | $M$        | <b>2808</b> (1380 in 2012)                  |
| Revolution frequency          | $f_0$      | <b>11245 Hz</b>                             |
| Bunch spacing                 | $\Delta t$ | <b>25 ns</b> (50 in 2012)                   |
| Rms bunch length              | $\sigma_z$ | <b>7.55 cm</b> (~ 10 in 2012)               |
| Bunch charge                  | $Q$        | <b>18.4 nC</b> (25.6 in 2012)               |
| Total beam current            | $I_b$      | <b>0.58 A</b> (~ 0.4 in 2012)               |

# OUTLINE FOR THE TALK

## ◆ RF heating computations

- Broad-band vs. narrow-band (long. real.) impedance
- Bunch / beam spectrum
- Usual solutions to avoid RF heating
- Heat transfers
- Synchronous phase shift as a meas. of power loss & impedance

## ◆ LHC observations of beam-induced RF heating in 2011-2012

## ◆ RF Task Force in 2012

- Why do we need RF fingers and/or ferrite (absorbers)?
- Several designs for RF fingers
- Possible issues to consider with RF fingers
- Typical nonconformities in warm modules found with X-rays
- Conclusions and recommendations



# RF HEATING COMPUTATIONS (1/14)

- ◆ **General formula in the case of  $M$  equi-spaced equi-populated bunches (Furman-Lee-Zotter1986)**

$$P_{loss} = M I_b^2 Z_{loss}$$

$$Z_{loss} = 2 M \sum_{p=0}^{\infty} \text{Re} [ Z_l ( p M \omega_0 ) ] \times \text{PowerSpectrum} [ p M \omega_0 ]$$

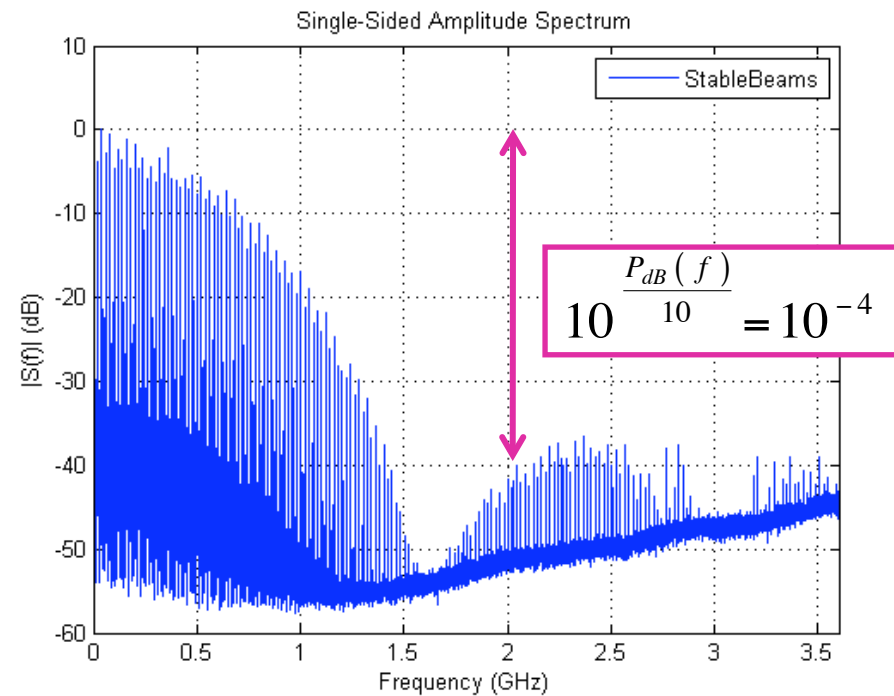
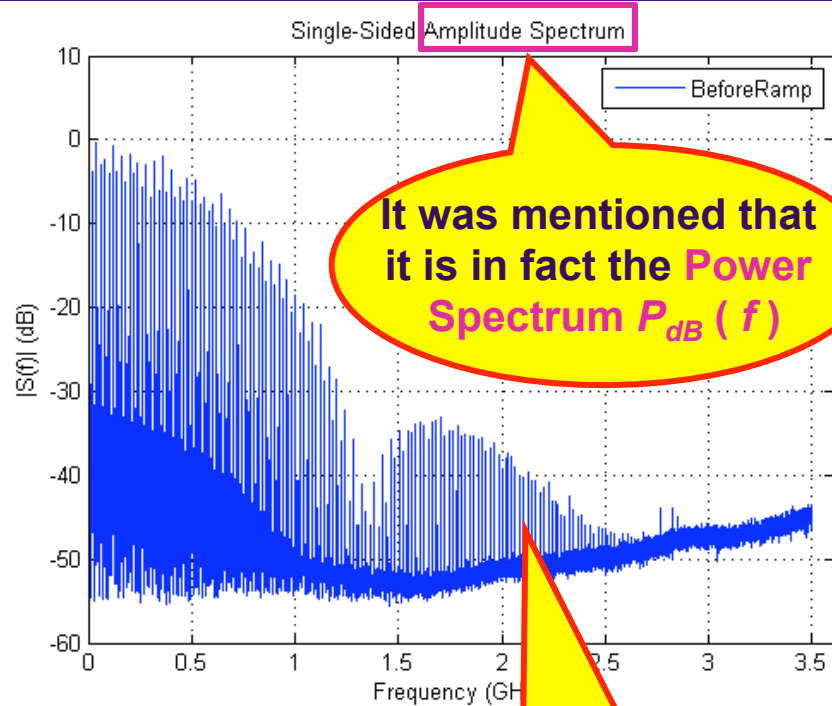
$$I_b = N_b e f_0$$

$$\omega_0 = 2 \pi f_0$$

- **Broad-band impedance  $\Rightarrow$  Sum can be replaced by an integral ( $M$  in front disappears)  $\Rightarrow P_{loss} \propto M$  (i.e. it is  $M$  times the single-bunch case)**
- **(Very) narrow-band impedance  $\Rightarrow$  Only 1 term in the sum  $\Rightarrow P_{loss} \propto M^2$  (i.e. it is **NOT**  $M$  times the single-bunch case)**

# RF HEATING COMPUTATIONS (2/14)

Measurements on B1 by ThemisM and PhilippeB on fill # 2261

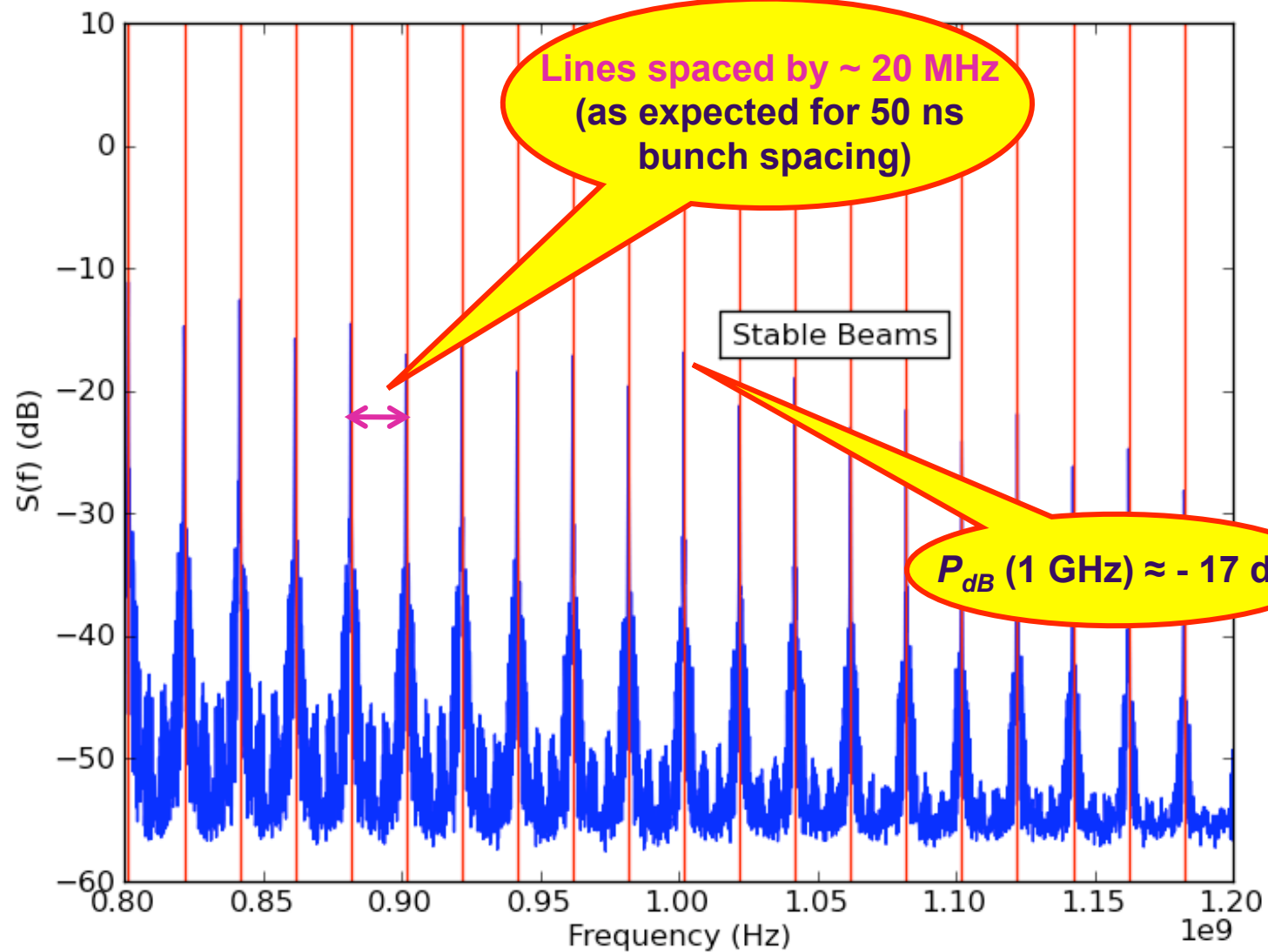


Coupled-bunch lines spaced by  $M f_0 \sim 20$  MHz (for 50 ns bunch spacing) => It would be  $\sim 40$  MHz for 25 ns

$$M_{50} = 1782$$

$$M_{25} = 3564$$

# RF HEATING COMPUTATIONS (3/14)



# RF HEATING COMPUTATIONS (4/14)

From theory

$$\tau_b = 4\sigma$$

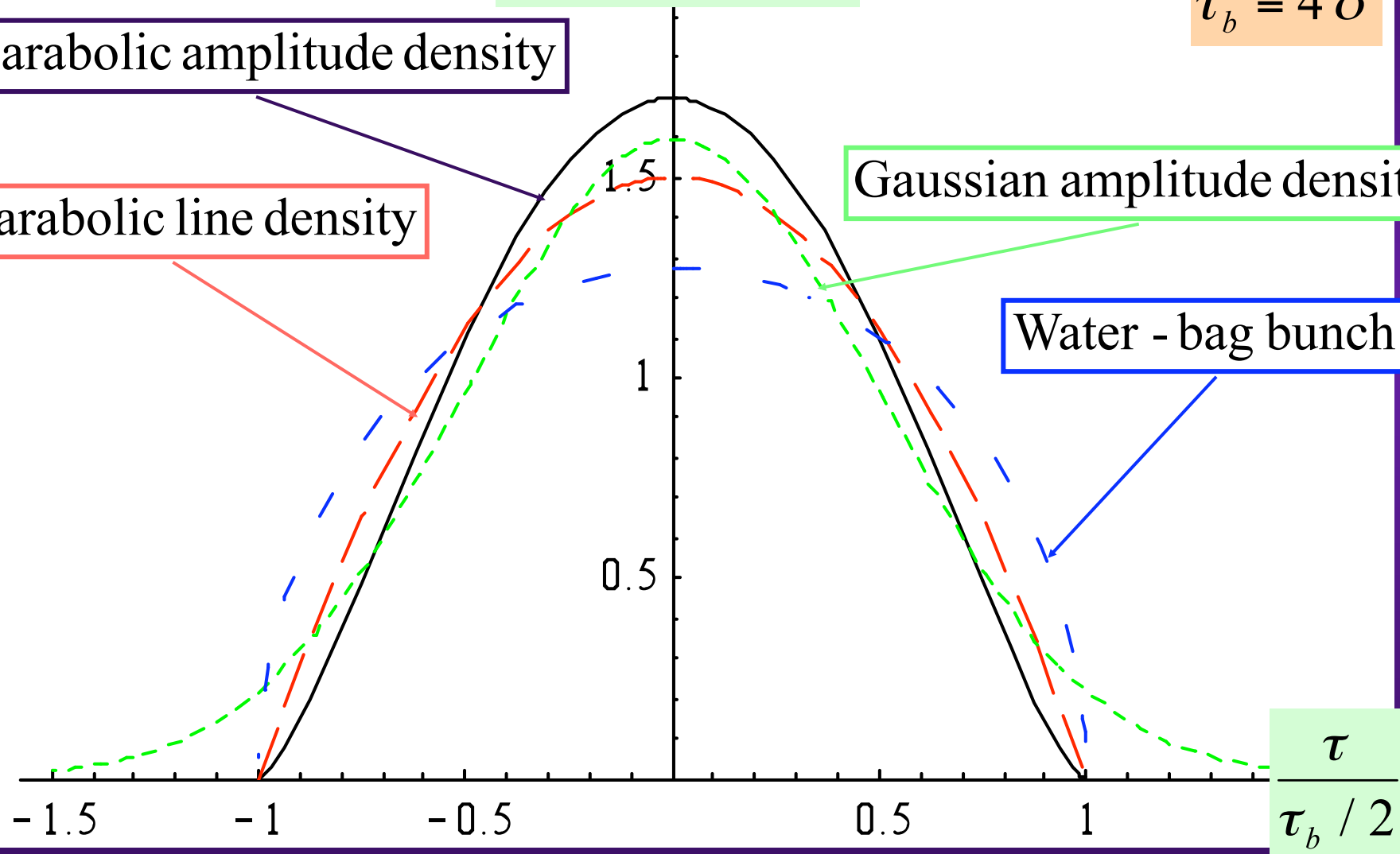
Line density  $\times \tau_b$

Parabolic amplitude density

Parabolic line density

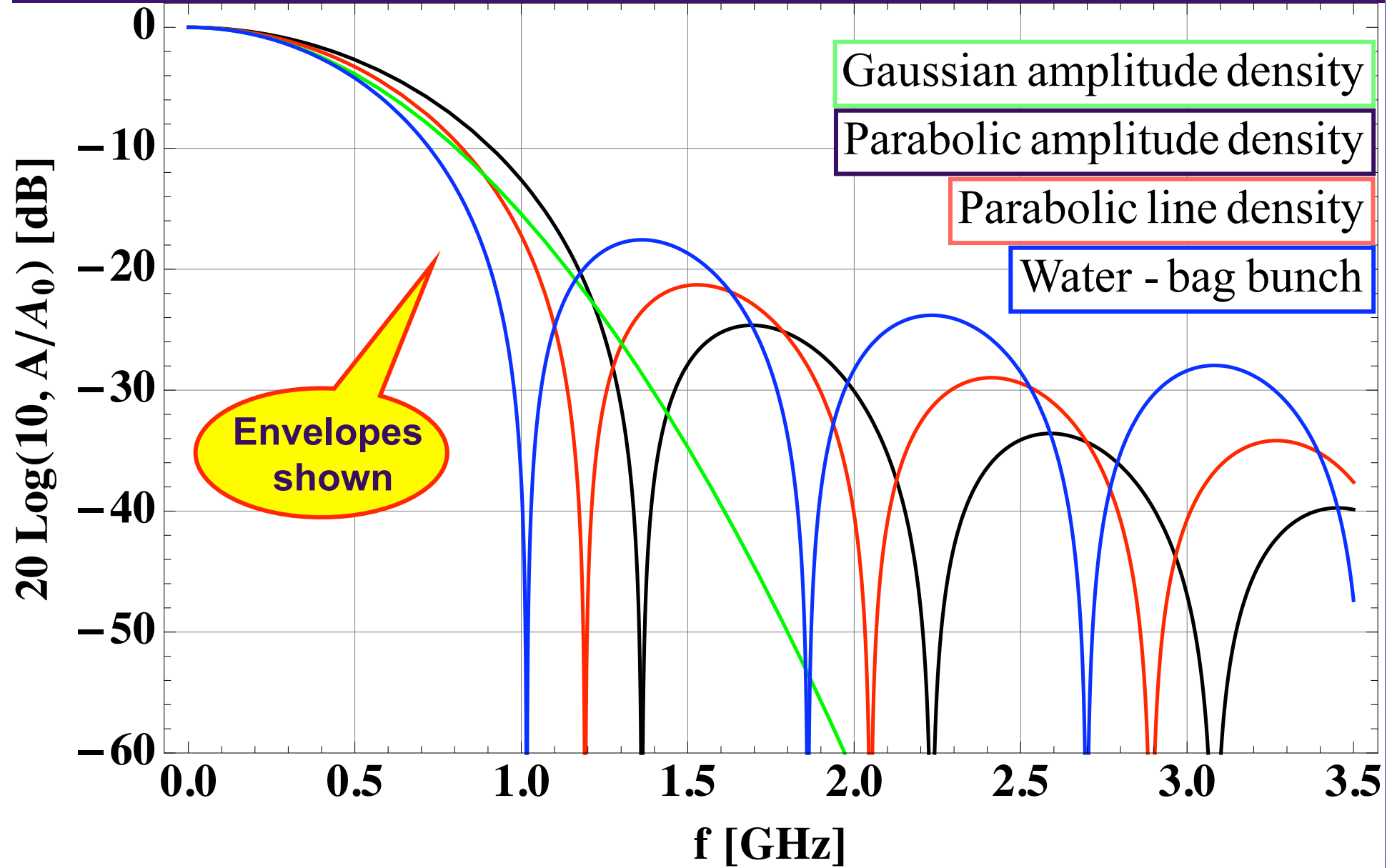
Gaussian amplitude density

Water - bag bunch

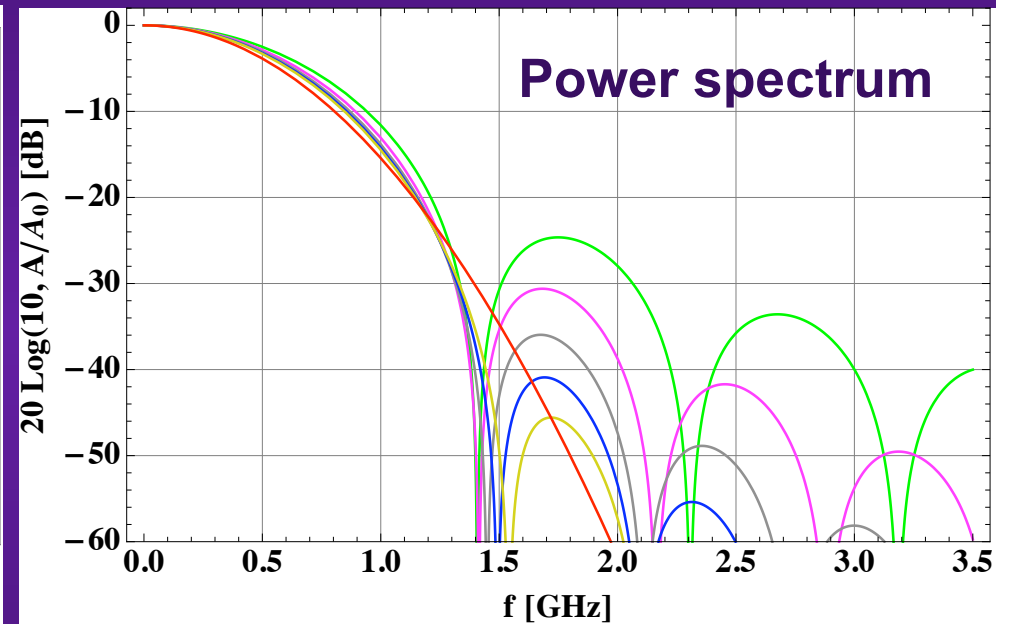
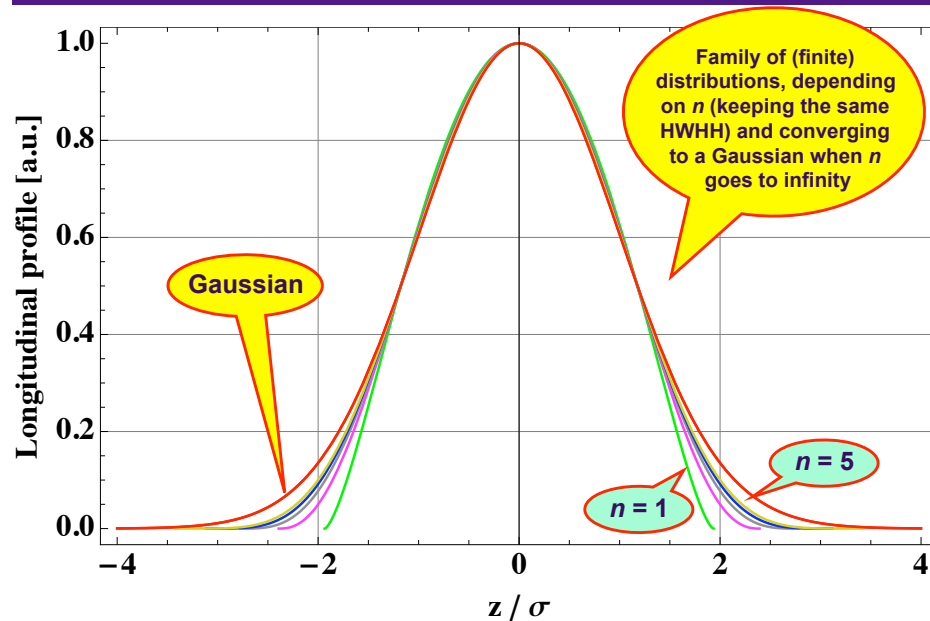


$\tau_b = 1.2$  ns

# RF HEATING COMPUTATIONS (5/14)

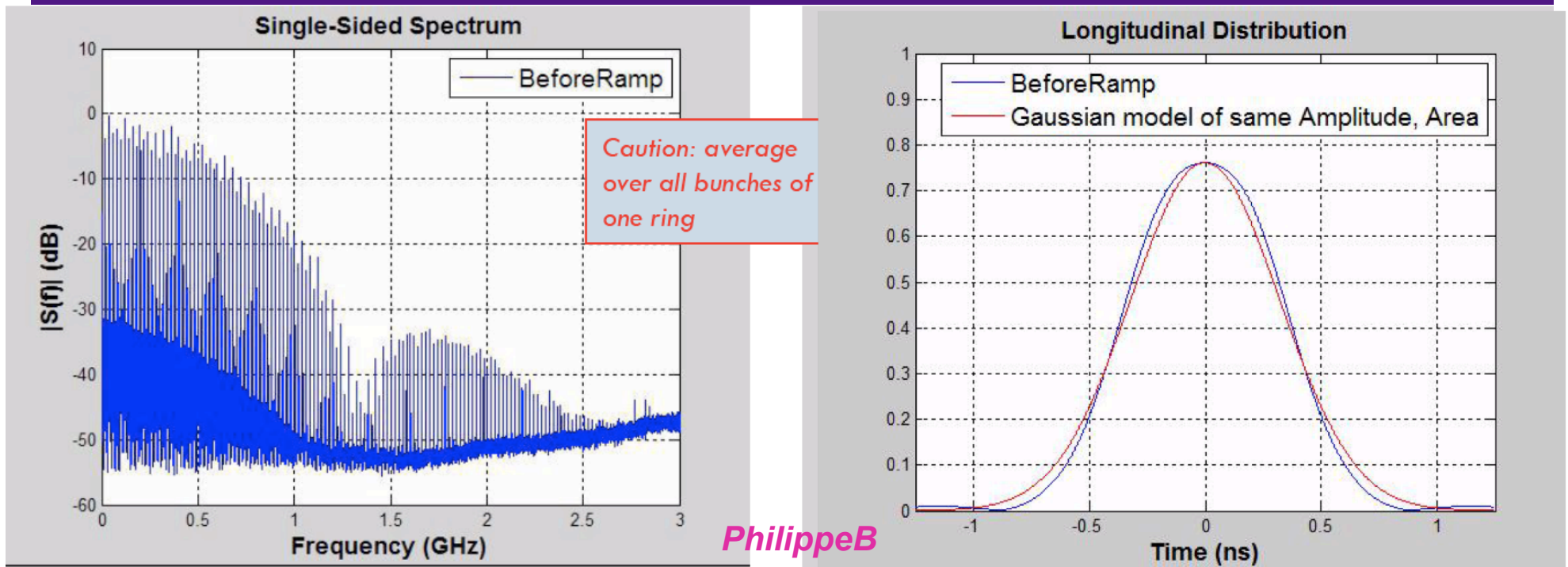


# RF HEATING COMPUTATIONS (6/14)



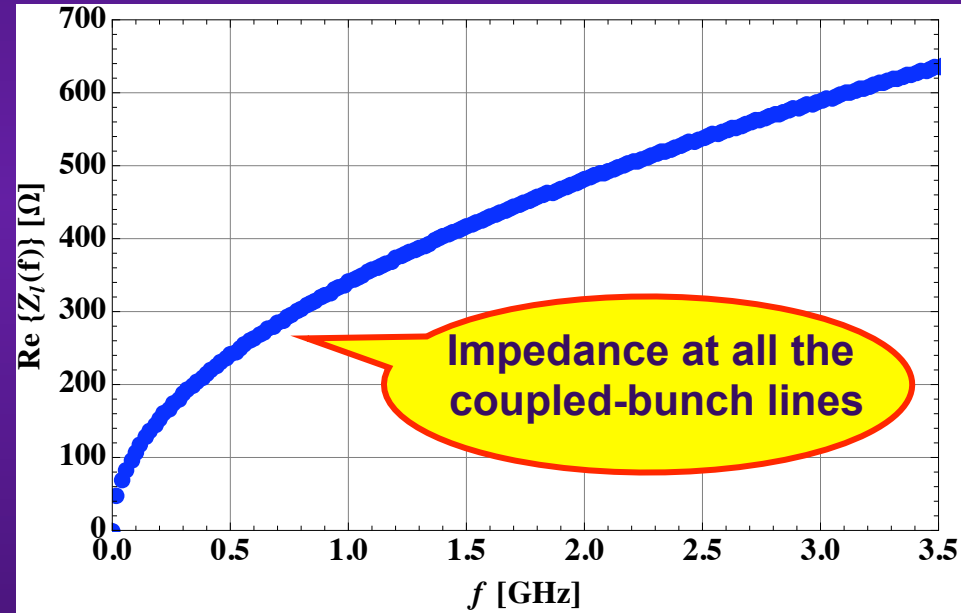
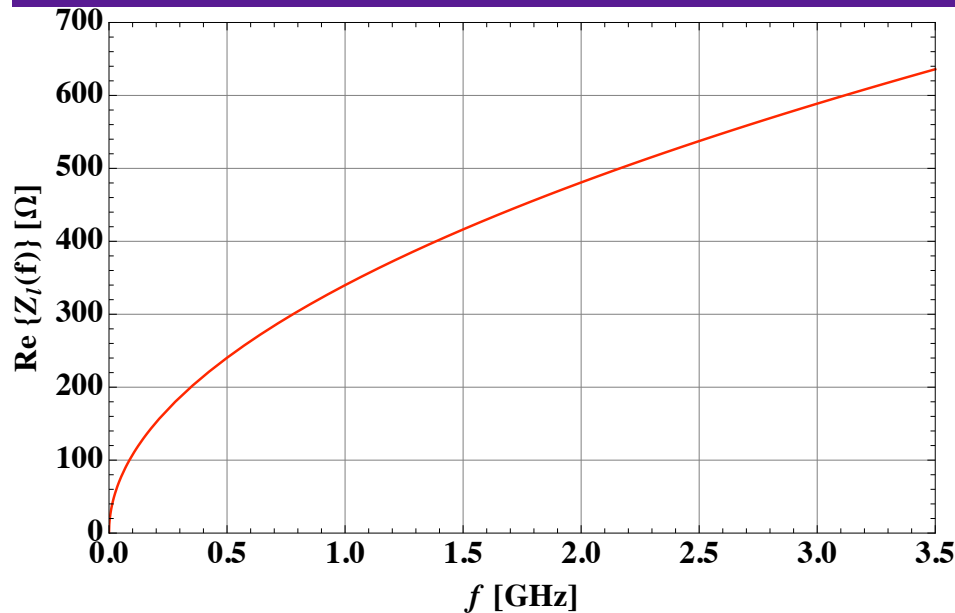
# RF HEATING COMPUTATIONS (7/14)

- ◆ By taking the inverse Fourier Transform, ThemisM and PhilippeB found the following distribution



# RF HEATING COMPUTATIONS (8/14)

- ◆ Consider 1<sup>st</sup> the case of the Resistive-Wall impedance => Application to the case of the LHC beam screen (neglecting the holes, whose contribution has been estimated to be small, and the weld for the moment)



$$Z_l(f) = (1 + j) \frac{L}{2\pi b} \sqrt{\frac{\pi f \rho Z_0}{c}}$$

$$\begin{aligned} \text{LHC circumference} &= L \\ &= 2\pi R = 26658.883 \text{ m} \end{aligned}$$

$$\rho_{Cu}^{20K} = 5.5 \times 10^{-10} \text{ } \Omega\text{m}$$

$$b = \text{beam screen half height} = 36.8 / 2 = 18.4 \text{ mm}$$



# RF HEATING COMPUTATIONS (9/14)

- Assuming a Gaussian bunch

$$P_{loss/m}^{G,RW,1layer} = \frac{1}{2\pi R} \Gamma\left(\frac{3}{4}\right) \frac{M}{b} \left(\frac{N_b e}{2\pi}\right)^2 \sqrt{\frac{c \rho Z_0}{2}} \sigma_t^{-3/2} \approx 85 \text{ mW/m}$$

$$\Gamma\left(\frac{3}{4}\right) = 1.23$$

Euler gamma function

$$M_{50} = 1782$$

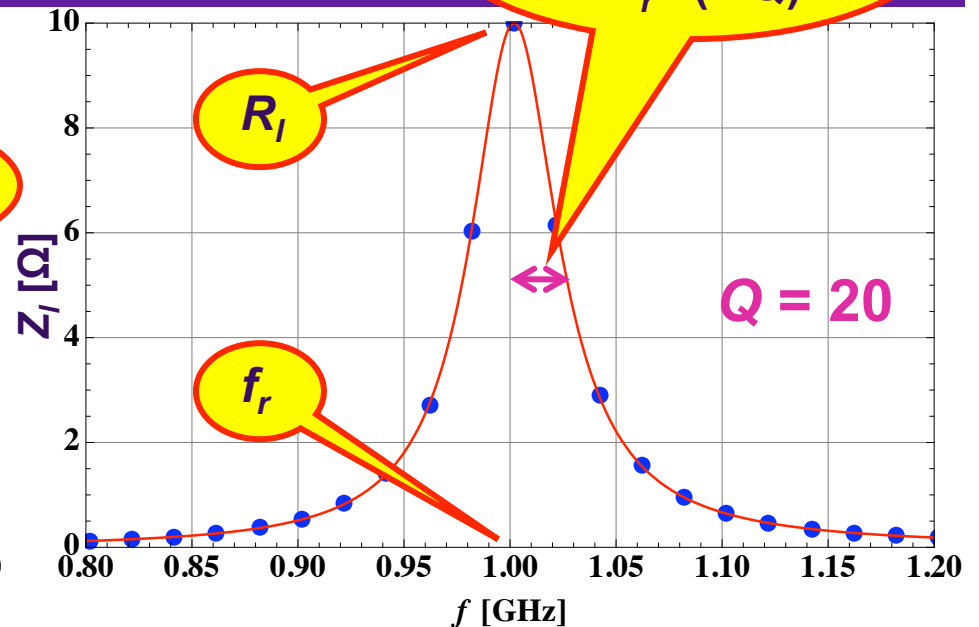
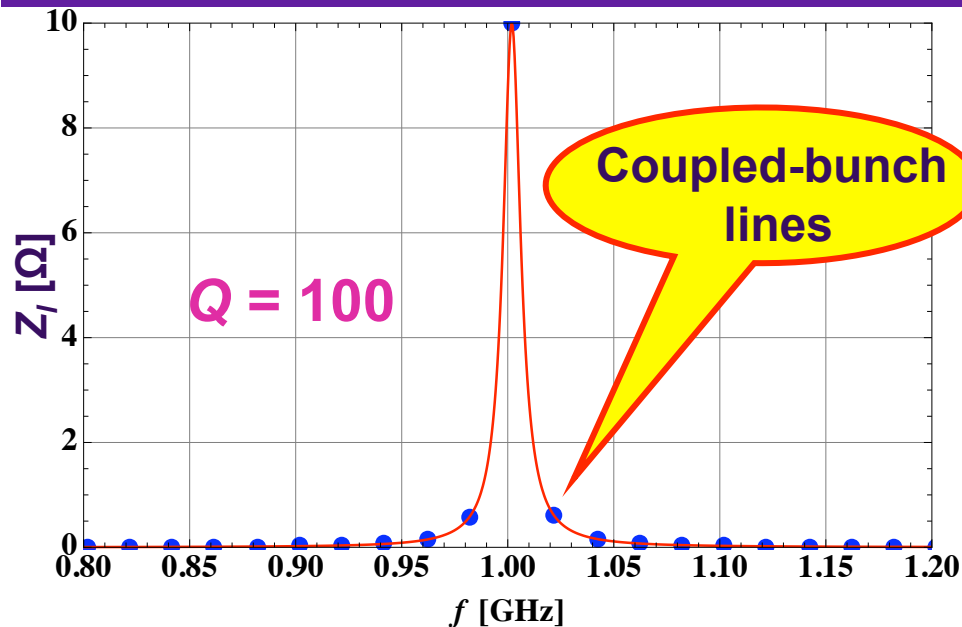
$$N_b = 1.4 \times 10^{11} \text{ p/b}$$

$$\sigma_t = 0.30 \text{ ns}$$

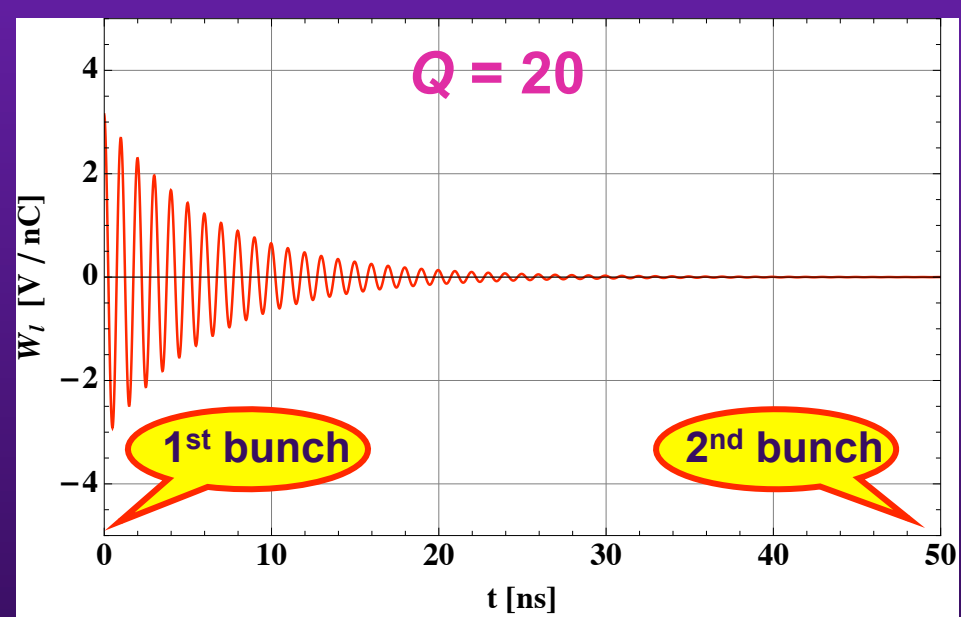
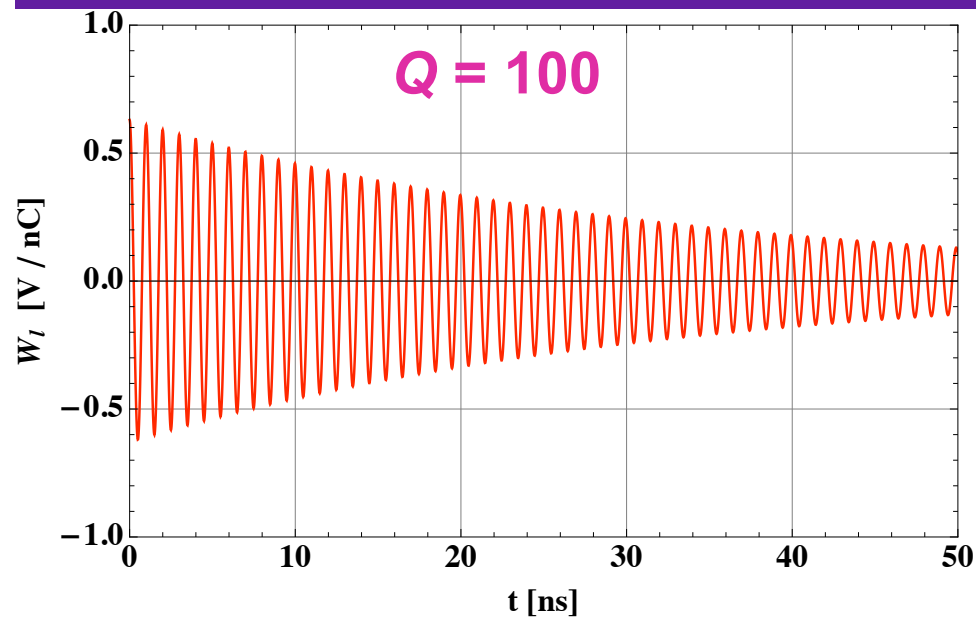
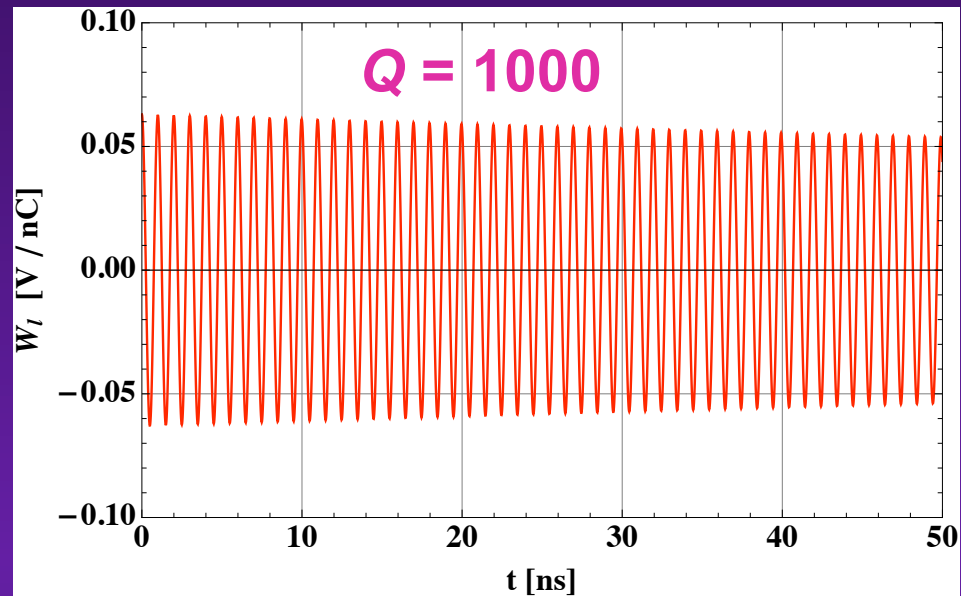
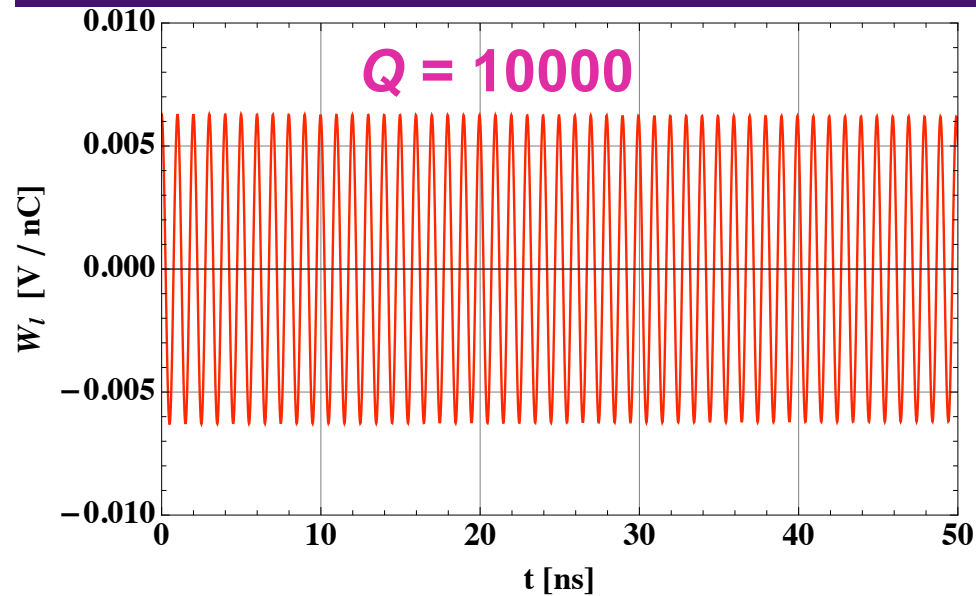
- Assuming the real power spectrum it would give the same result within few tens of %
- With the 25 ns beam and 2 times more bunches, it would give a factor 2 more power

# RF HEATING COMPUTATIONS (10/14)

- ◆ Consider now the case of a narrow resonance (trapped mode due to the geometry) => 3 parameters (obtained from EM simulations):
  - Resonance frequency => Assumed to be here  $f_r = 1$  GHz
  - Shunt impedance => Assumed to be here  $R_l = 10 \Omega$
  - Quality factor  $Q$  => Scanned below



# RF HEATING COMPUTATIONS (11/14)



## RF HEATING COMPUTATIONS (12/14)

- Power loss formula for the case of a (sharp) resonance (i.e. with only 1 line)

$$P_{loss} = (M I_b)^2 \times 2R_l \times 10^{\frac{P_{dB}(f_r)}{10}}$$

Total beam current

$P_{dB}(f_r)$  is the power in dB read from a power spectrum (computed or measured) at the frequency  $f_r$

- ✧ A.N.:  $M = 1380$ ,  $N_b = 1.45E11$  p/b  $\Rightarrow M \times I_b = I_{total} \approx 0.36$  A,  
 $R_l = 10$  Ohm and  $f_r = 1$  GHz  $\Rightarrow P_{dB}(1 \text{ GHz}) \approx -17$  dB  
 $\Rightarrow P_{loss} \approx 52$  mW

- Note that in the case of a Gaussian bunch, the power loss is

$$P_{loss}^{Gaussian} = (M I_b)^2 \times 2R_l \times e^{-(2\pi f_r \sigma_\tau)^2}$$

## RF HEATING COMPUTATIONS (13/14)

- ◆ **Usual solutions to avoid RF heating => Depending on the situation**
    - Increase the distance between the beam and the equipment
    - Coating with good conductor
    - Close large volumes (could lead to resonances at low frequency) and smooth transition => Beam screens, RF fingers etc.
    - Put ferrite (close to maximum of magnetic field of the mode):
      - Adding a material with losses the Q factor is decreased (by few tens, say 50), while the R / Q is conserved (depends only on the geometry)
      - =>  $R_2 = (R_1 / Q_1) \times Q_2$  is decreased by 50
      - => Power loss is decreased accordingly if Q still sufficiently high or less if other coupled-bunch lines are involved
      - The ferrite should absorb the remaining (much smaller) power
      - Note that the resonance frequency should also slightly decrease
    - Bunch length increase, but then lumi. geom. red. factor + possible losses from the bucket
- Heating of the ferrite can still be a pb

# RF HEATING COMPUTATIONS (14/14)

## ◆ Heat transfers

- Convection: **none in vacuum**
- Radiation: **usually temperature already quite high => Improve the emissivities**
- Conduction: **if good contacts + good thermal conductivity**
- Active cooling => **LHC strategy: All the near beam elements in the LHC are water cooled (Ralph Assmann)**

## ◆ Synchronous phase shift as a meas. of power loss & impedance

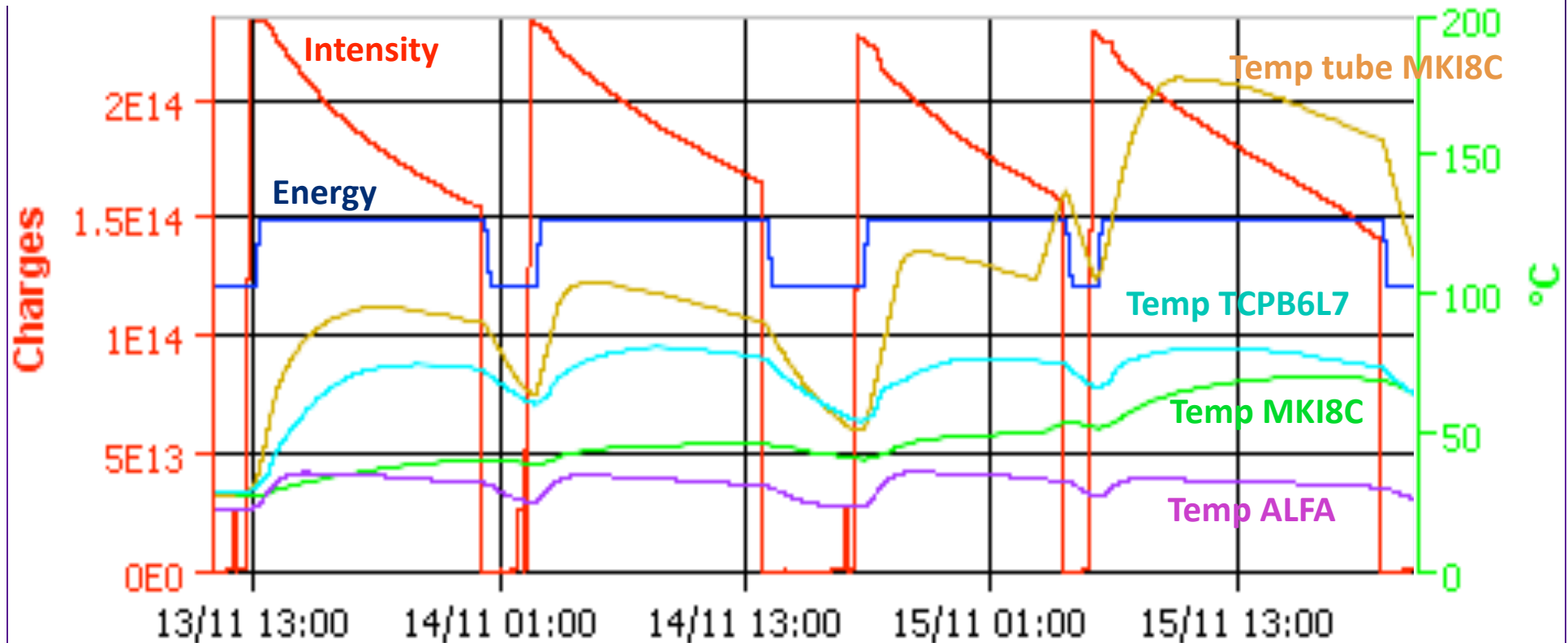
- Bunch power gain with no imped.:  $\Delta P_{bunch,1} = e \hat{V}_{RF} \sin \phi_{s1} f_0 N_b$
- Delta bunch power due to impedance:

$$\Delta P_{bunch,1 \rightarrow 2} = \Delta P_{bunch,2} - \Delta P_{bunch,1} = e \hat{V}_{RF} f_0 N_b \left( \sin \phi_{s2} - \sin \phi_{s1} \right)$$
$$\approx e \hat{V}_{RF} f_0 N_b \cos \phi_{s1} \Delta \phi_s \quad \text{with} \quad \Delta \phi_s = \phi_{s2} - \phi_{s1}$$

- **Scaling with # of bunches  $M$  => Depends on the impedance!**

# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (1/20)

*Benoit Salvant*



- ◆ Example of temp. increases for kicker / collimator / detector during 4 LHC fills (Nov 2012)
- ◆ Temp. increase believed to be due to the interaction of beam-induced wake fields with the surrounding => RF heating
- ◆ Temp. increase in LHC devices can cause several issues (damage, delays, dumps)
- ◆ Other sources of heating not discussed: synchrotron light, beam losses, electron cloud

# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (2/20)

- ◆ Heating was an issue in 2012 (as in 2011) on many LHC devices, and significantly affected operation
- ◆ Heavy upgrades are planned on most affected hardware during LS1 (Long Shutdown in 2013 and 2014)
- ◆ It is not clear that the upgrade foreseen for the TDI (Injection protection collimator) will be enough to be safe until the new design comes in LS2
- ◆ Choice of parameters after LS1 from heating point of view:
  - The longer the bunches the better
  - The longitudinal distribution plays a very important role for some devices, and it should be kept under tight control (in particular during the ramp)
  - 25 ns or 50 ns bunch spacing is expected to be similar for most equipment with currently planned parameters. However, we need to watch for surprises
- ◆ More temperature monitoring is needed on critical devices



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (3/20)

Summary table 1

*Benoit Salvant*

| Equipment        | Problem                 | 2011 | 2012                               | Hopes after LS1                         |
|------------------|-------------------------|------|------------------------------------|---|
| VMTSA            | Damage                  |      | replaced                           | removed                                 |
| TDI              | Damage                  |      |                                    | Beam screen reinforced, and?            |
| MKI              | Delay                   |      | (+ MKI8C high temperatures)        | Beam screen and tank emissivity upgrade |
| TCP_B6L7_B1      | Few dumps               |      | Interlock increased                | Cooling system checked                  |
| TCTVB            | Few dumps               |      | Interlock increased                | removed                                 |
| Beam screen Q6R5 | Regulation at the limit |      | Since TS3, correlation with TOTEM? | Upgrade of the valves + TOTEM check     |
| ALFA             | Risk of damage          |      | Due to Intensity increase          | New design + cooling                    |
| BSRT             | Deformation suspected   |      |                                    | New design + cooling                    |

# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (4/20)

Summary table 2

Benoit Salvant

|                         | Cooling     | Has limited operation?   | Type of impedance                      | Current estimated power loss 50 ns (1.2 ns – 1.6e11p) | power loss with 25 ns (1.2 ns -1.15e11p) | power loss with 25 ns (1 ns -1.15e11p)              |
|-------------------------|-------------|--|--|---|--|---|
| VMTSA                   | no          | No, repaired.  | narrow band (before repair)            | ~ 0 if good contacts (>100 W if bad contacts)         | ~ 0 if good contacts                     | Will be removed                                     |
| TDI                     | no          | No, in parking position after injection  | Broadband + narrow band                | 40 W (only broadband)                                 | 40 W (only broadband)                    | 50 W (only broadband)                               |
| MKI                     | No          | Yes, regularly delays programmed dumps and next injection by a few hours             | Broadband                              | 100 W (15 cond.)                                      | 130 W (15 cond.)                         | 210 W (15 cond)<br>70 W (19 cond)<br>40 W (24 cond) |
| TCP_B6L7                | Yes (water) | Yes, 2 dumps interlock increased from 55 to 95 degrees                               | Broadband                              | 50 W  | 50 W                                     | 80 W  |
| TCTVB                   | Yes water   | No (dump with shorter bunch length)  | narrowband                             | To be assessed  | To be assessed                           | Will be removed                                     |
| Beam screen             | yes (cryo)  | No, except Q6R5 for 7TeV   | Broadband (if no non conformity)       | 0.1 W/m   | 0.1 W/m                                  | 0.13 W /m<br>No margin for cooling of current Q6R5  |
| ALFA                    | no          | Not yet (18deg increase in temperature in 2011, with margin of 40 degrees)           | Broadband                              | 20 W  | 23 W                                     | ~ 30 W  |
| BSRT Mirror and support | no          | Yes, mirror coating is damaged and the mirror support lost its mechanical properties | Broadband (if below Curie temperature) | 10 to 50 W if below Curie temperature (> 500 W above) | 10 to 50 W (or > 500 W)                  | To be estimated                                     |

# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (5/20)

- ◆ 8 bellows, out of the 10 double-bellows modules (called VMTSA) present in the machine in 2011, were found with the spring, which should keep the RF fingers in good electrical contact with the central insert, broken
- ◆ SS spring deformed and brazed to the CuBe RF fingers with RF fingers permanently deformed => Estimated temp. of  $\sim 800 - 1000 \text{ }^\circ\text{C}$
- ◆ 2 modules removed in 2012 and 8 modules reinstalled with new shorter RF fingers, ferrite plates and reinforcement corset => Np pb
- ◆ Will be removed during LS1 => No pb anymore

Typical default, DCUM 3259.3524

Left side

Vincent Baglin (LMC, 16/11/11)

Side view (xray from corridor to QRL)

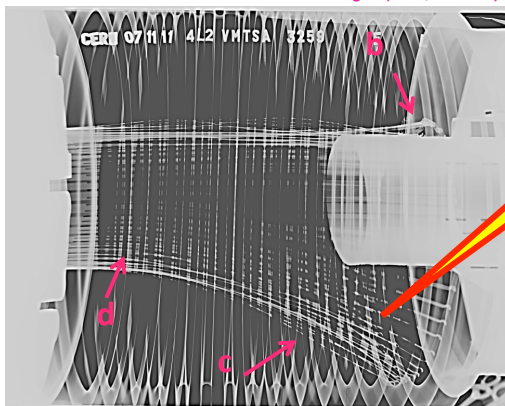
b) Metallic noise due to loose spring when hitting vacuum chamber

c) RF fingers falling due to broken spring

d) aperture reduced ?

Non Conform

Spring was broken between May and November 2011



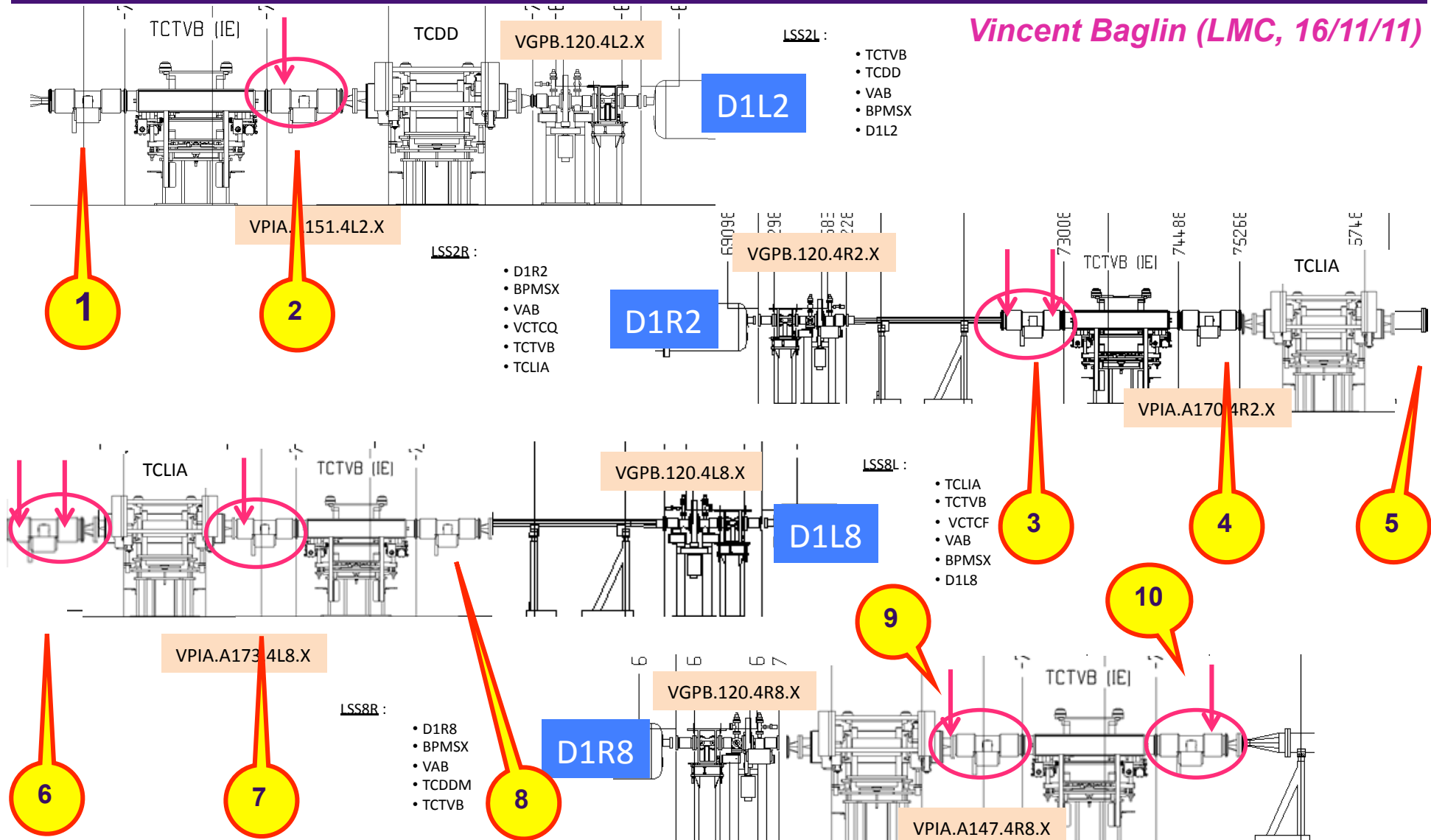
From X-rays



New RF fingers in 2012

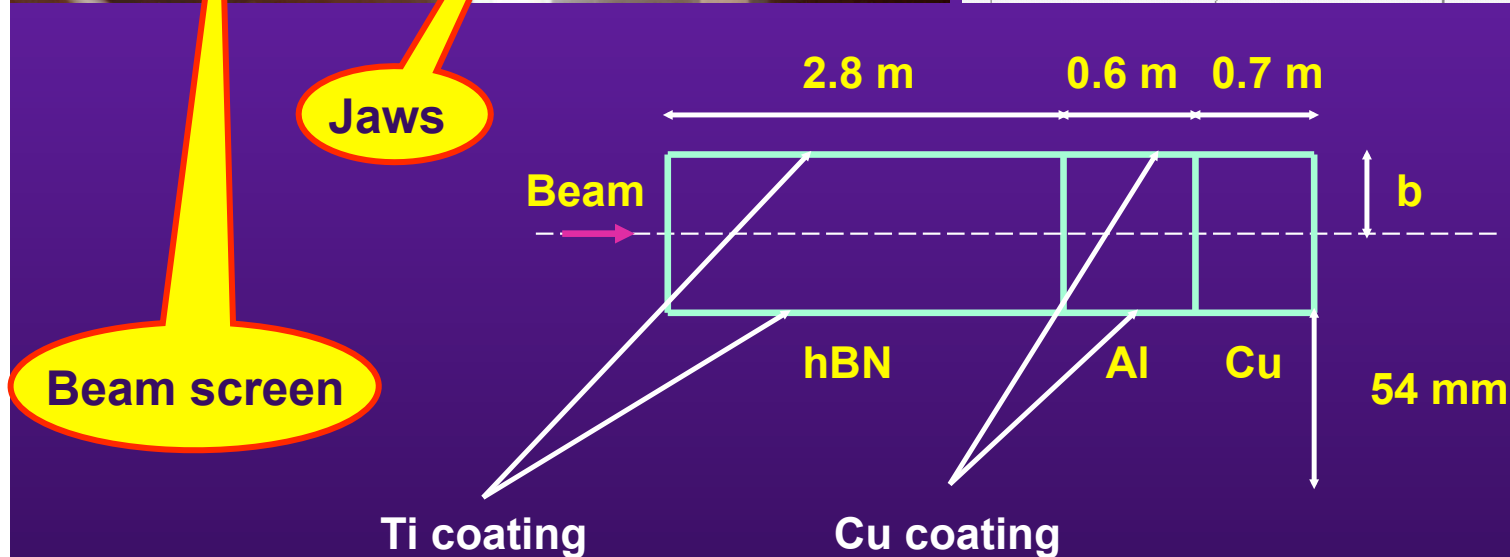
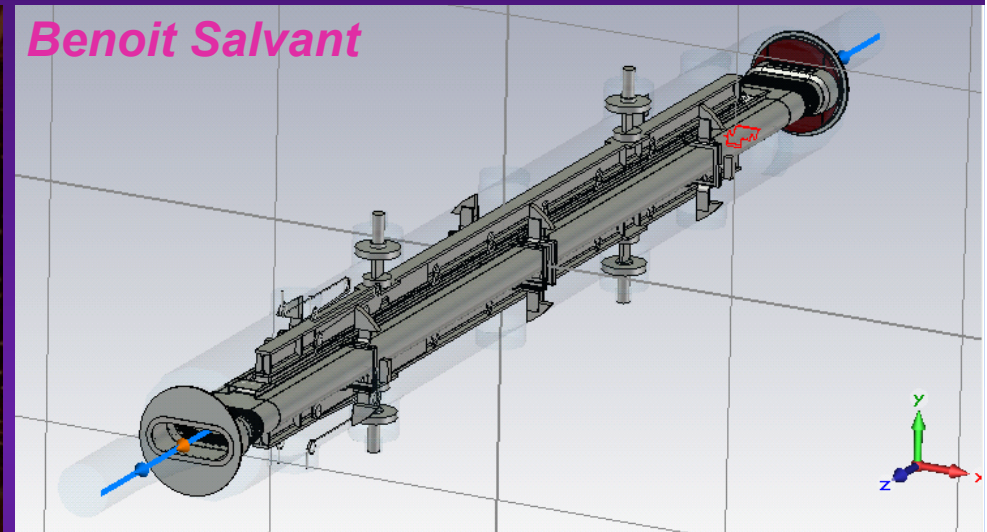
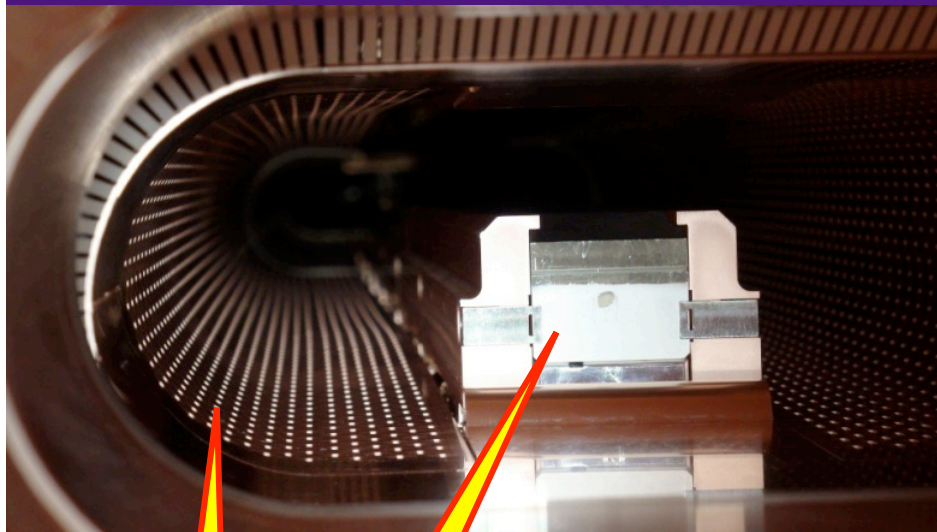
# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (6/20)

Vincent Baglin (LMC, 16/11/11)



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (7/20)

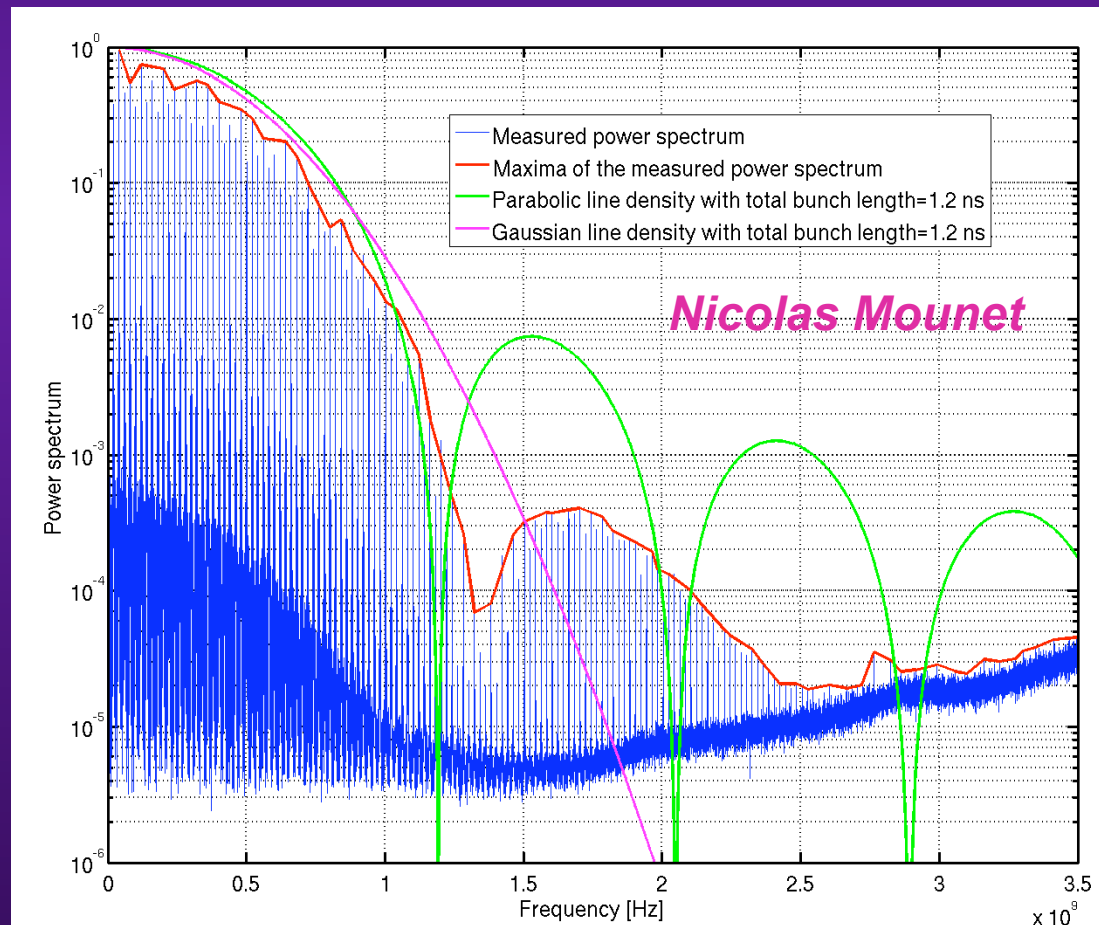
**TDI => 2 contributions:** resistive-wall (from the jaws) and trapped modes



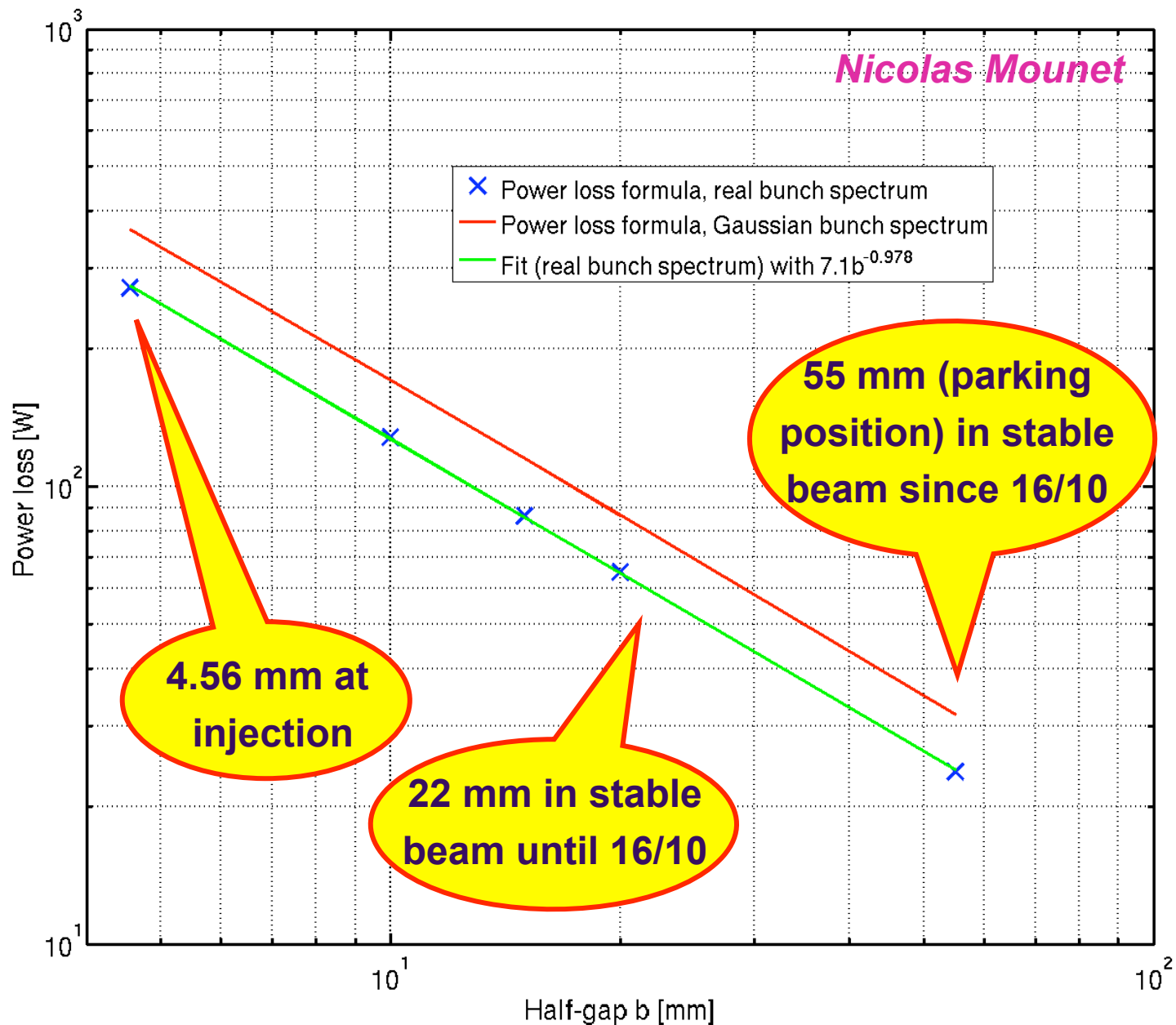


# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (8/20)

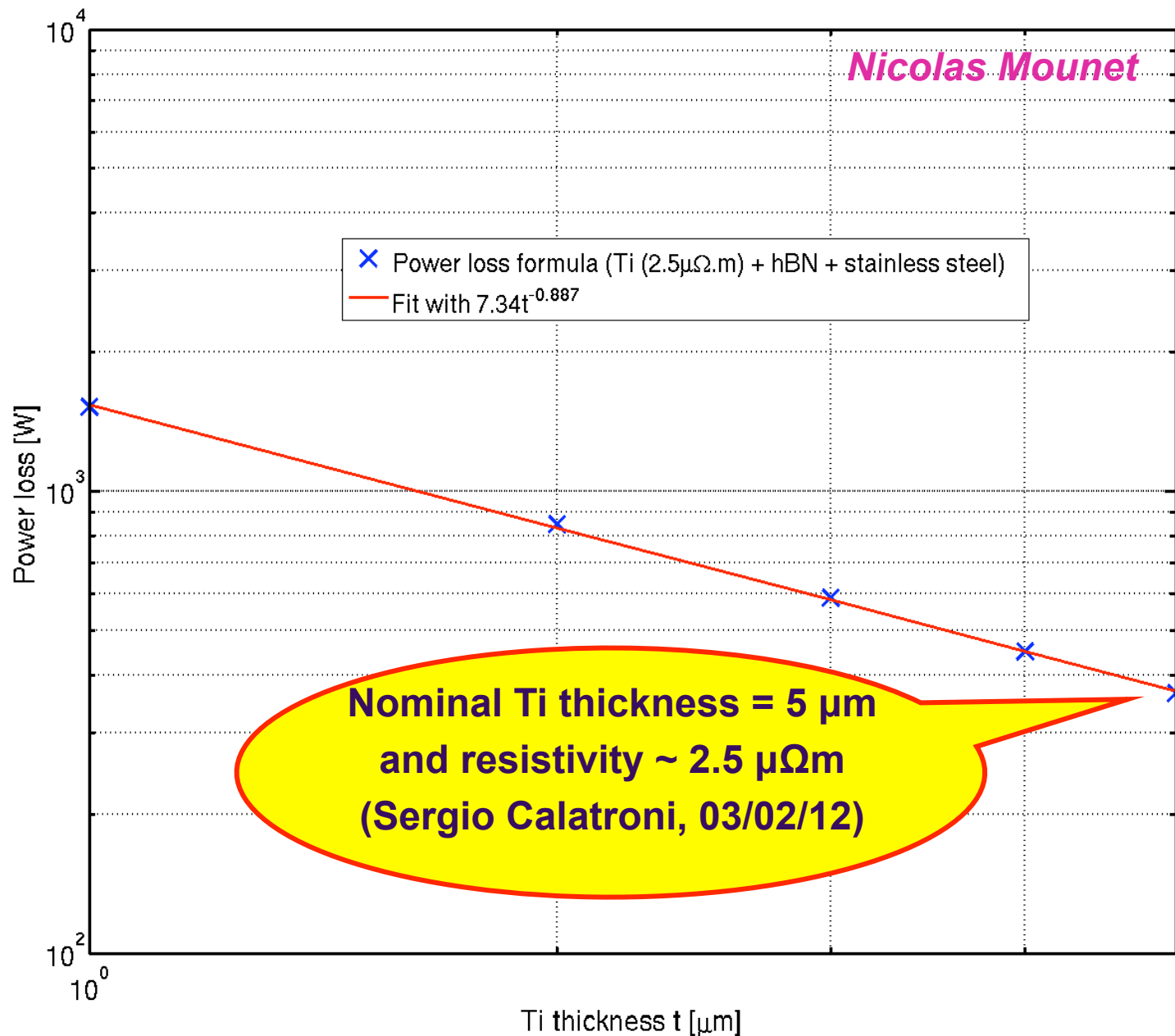
- ◆ Power loss from resistive-wall has been re-estimated for 1380 bunches,  $1.45E11$  p/b, 1.2 ns 4-sigma bunch length, half gap 4.56 mm
  - It is mainly in the Ti coating of the hBN block
  - hBN has a very good thermal conductivity => All the block heated



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (9/20)



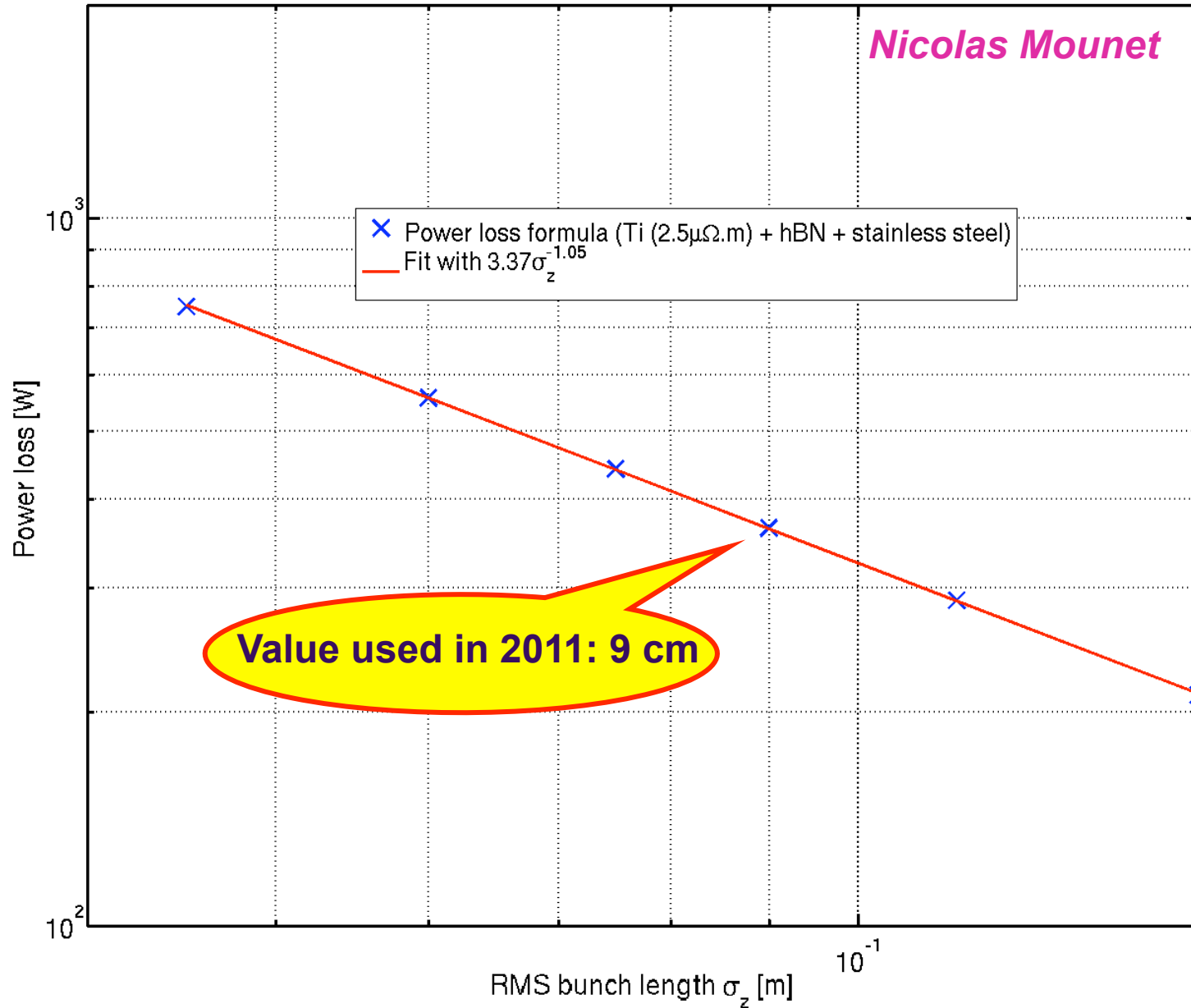
# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (10/20)





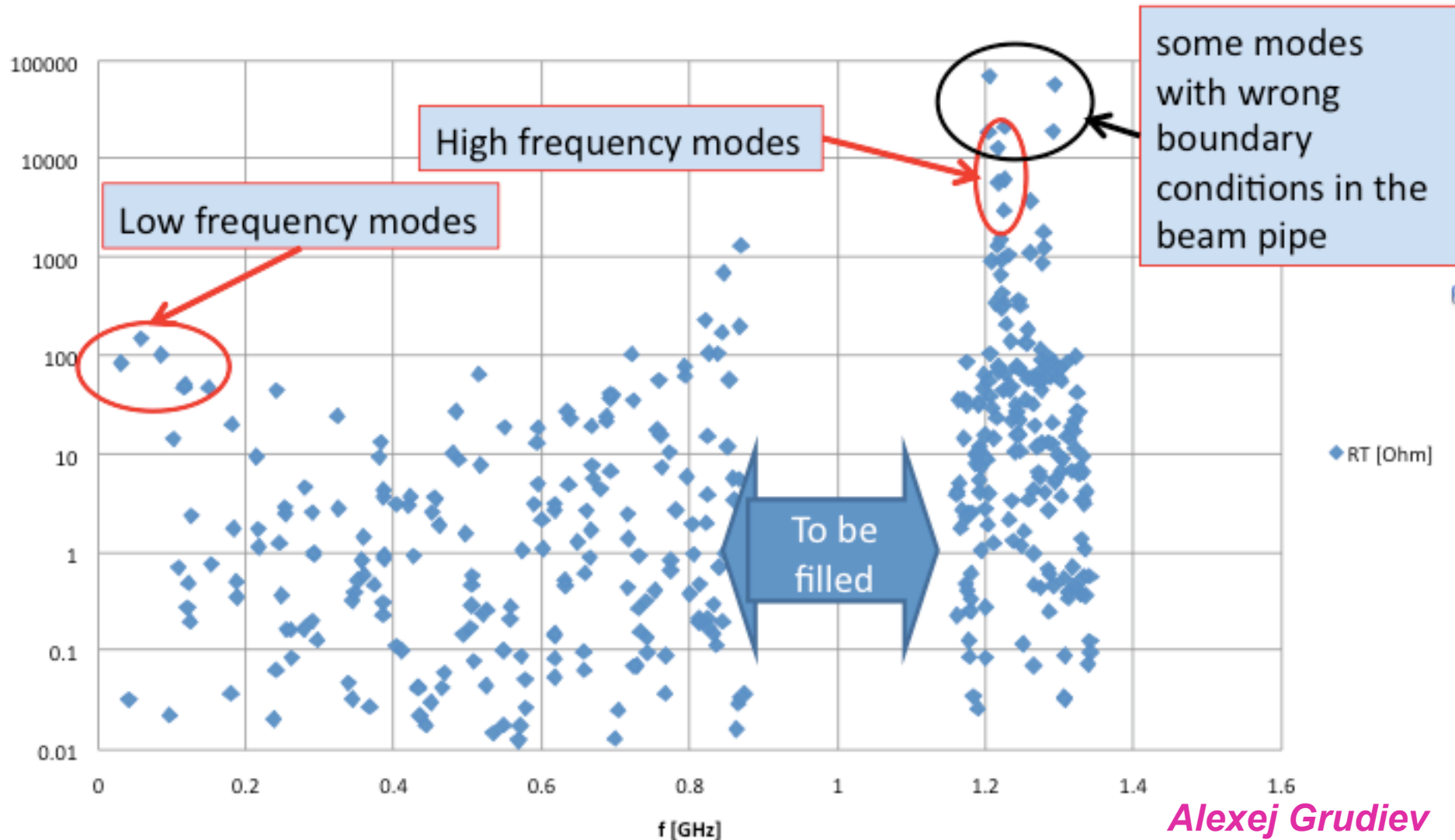
# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (11/20)

Nicolas Mounet



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (12/20)

- ◆ Power loss from trapped modes estimated with the 3D model (done in fall 2011) for a half gap of 8 mm

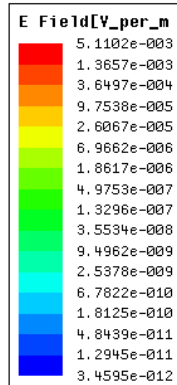


*Alexej Grudiev*

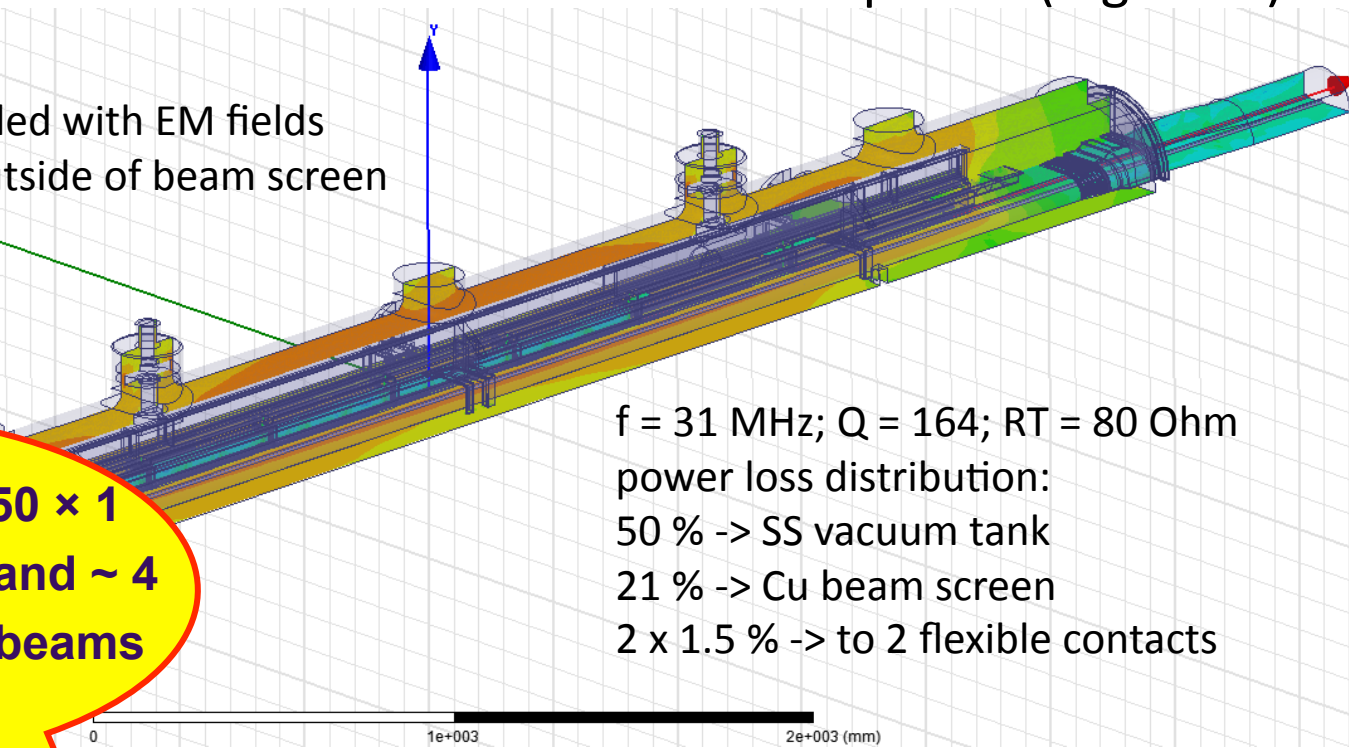
# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (13/20)

Low frequency mode at 31 MHz

Electric field distribution in horizontal and vertical planes (log scale)



All volume filled with EM fields  
Inside and outside of beam screen



$f = 31 \text{ MHz}$ ;  $Q = 164$ ;  $RT = 80 \text{ Ohm}$   
 power loss distribution:  
 50 % -> SS vacuum tank  
 21 % -> Cu beam screen  
 2 x 1.5 % -> to 2 flexible contacts

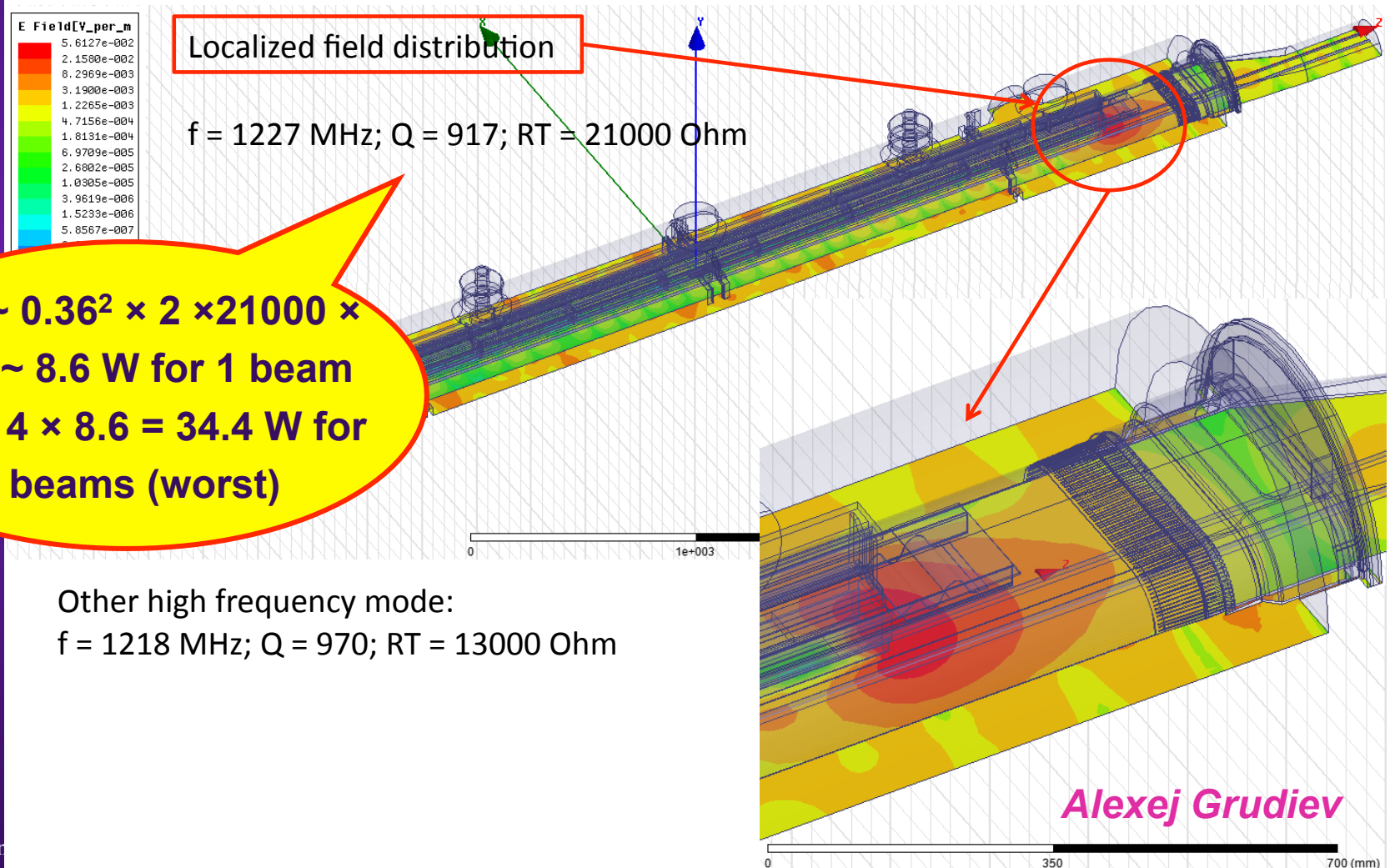
$P_{loss} \sim 0.36^2 \times 2 \times 150 \times 1$   
 $\sim 38.8 \text{ W}$  for 1 beam and  $\sim 4$   
 $\times 38.8 \sim 156 \text{ W}$  for 2 beams  
 (worst)

Other low frequency modes have similar field distribution:  
 $f = 59 \text{ MHz}$ ;  $Q = 195$ ;  $RT = 150 \text{ Ohm}$   
 $f = 86 \text{ MHz}$ ;  $Q = 207$ ;  $RT = 100 \text{ Ohm}$

*Alexej Grudiev*

# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (14/20)

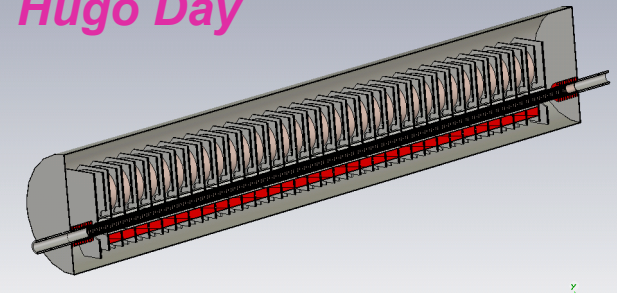
High frequency mode at 1227 MHz (preliminary)  
Electric field distribution in horizontal planes (log scale)



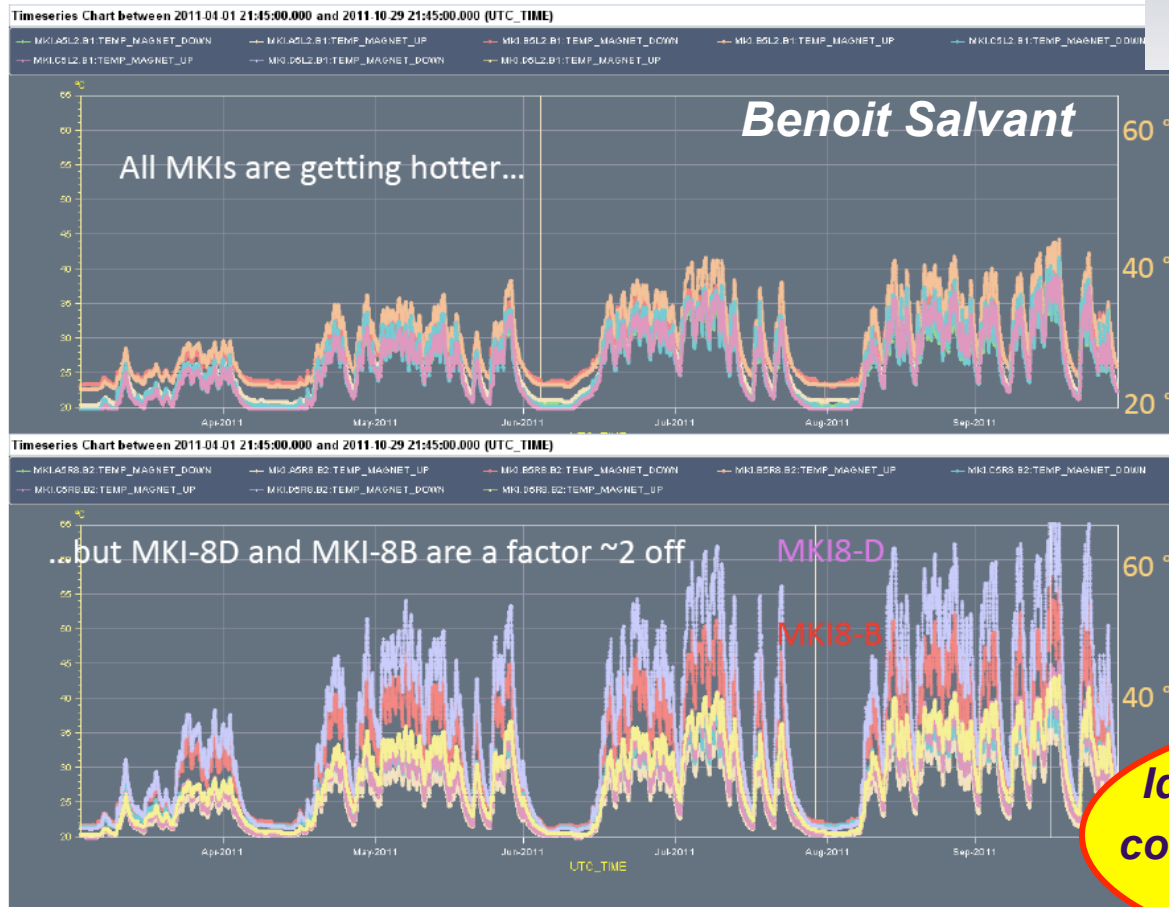
# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (15/20)

## MKI (injection kicker)

Hugo Day

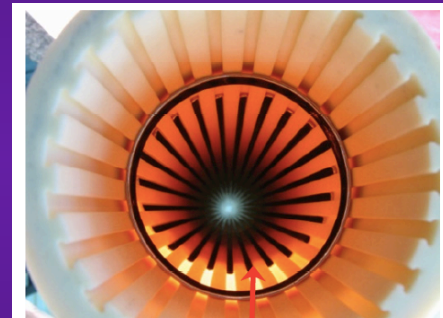


MKIs: steady temperature increase over 2011



MKI  
in point 2

MKI  
in point 8



“beam-screen”  
of LHC Injection Kicker:  
ceramic tube with  
conductors in slots

*Ideally one should have 24  
conductors (from impedance  
point of view)*

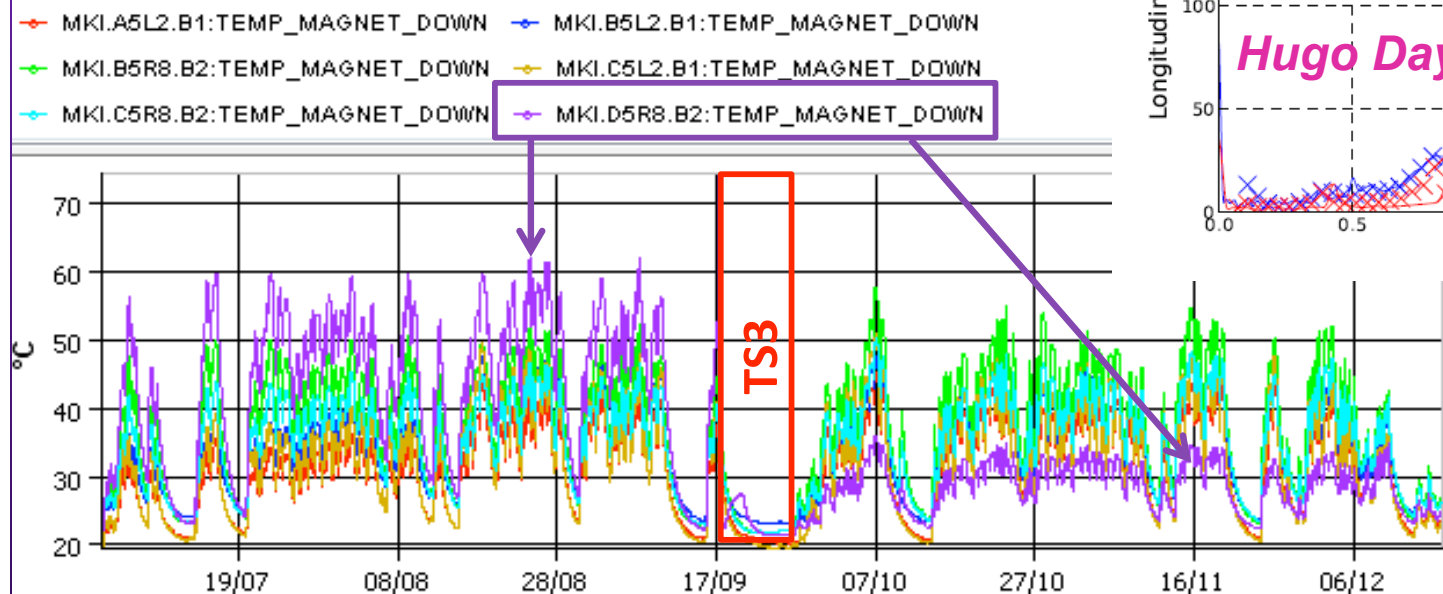
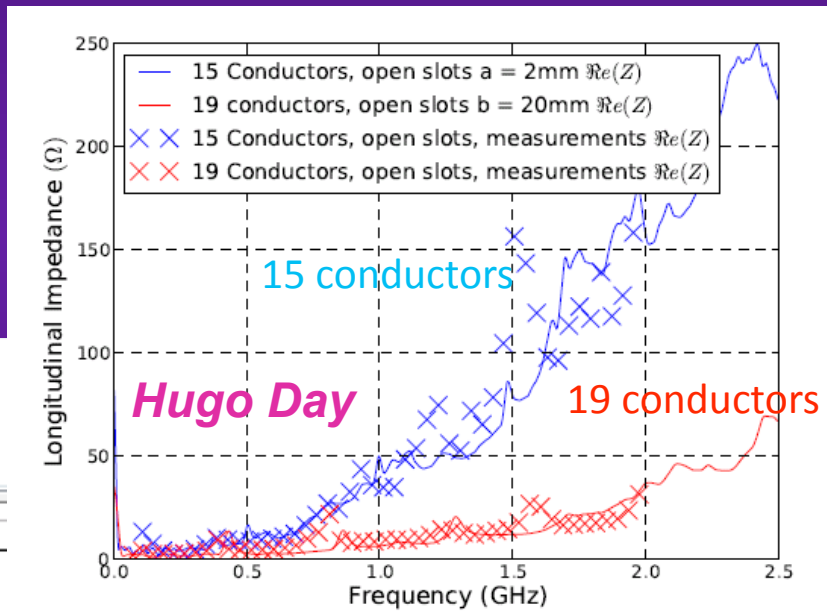
April 1st 2011 → October 31st 2011



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (16/20)

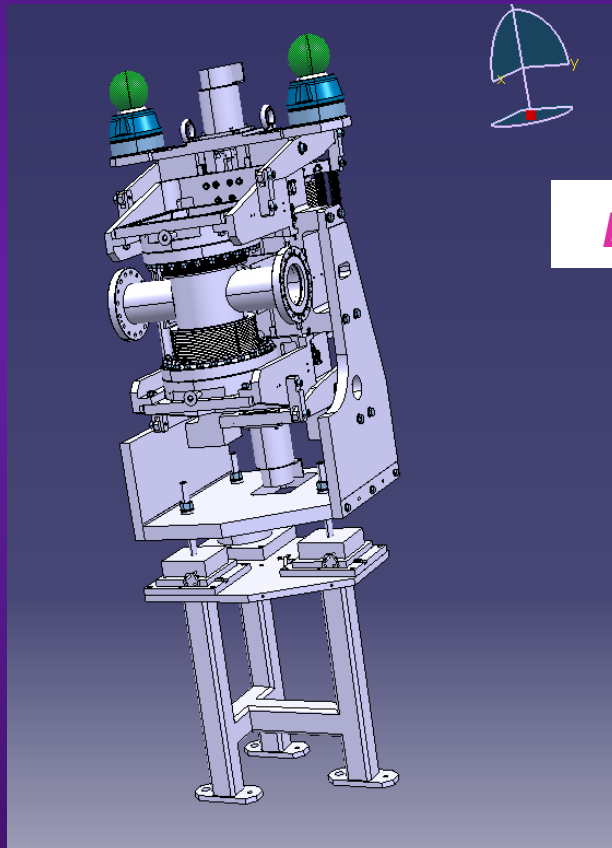
- Bench measurements and simulations predict that the new MKI design (19 conductors) would better screen the ferrite from the beam than the current MKI design (15 conductors)
- During Technical Stop 3, the MKI8D was replaced with a spare with 19 screen conductors

=> It had before the highest temp. and it had after the lowest one!

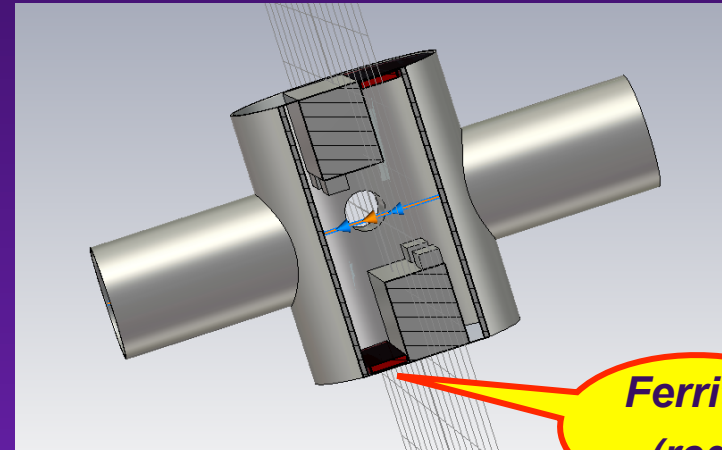


# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (17/20)

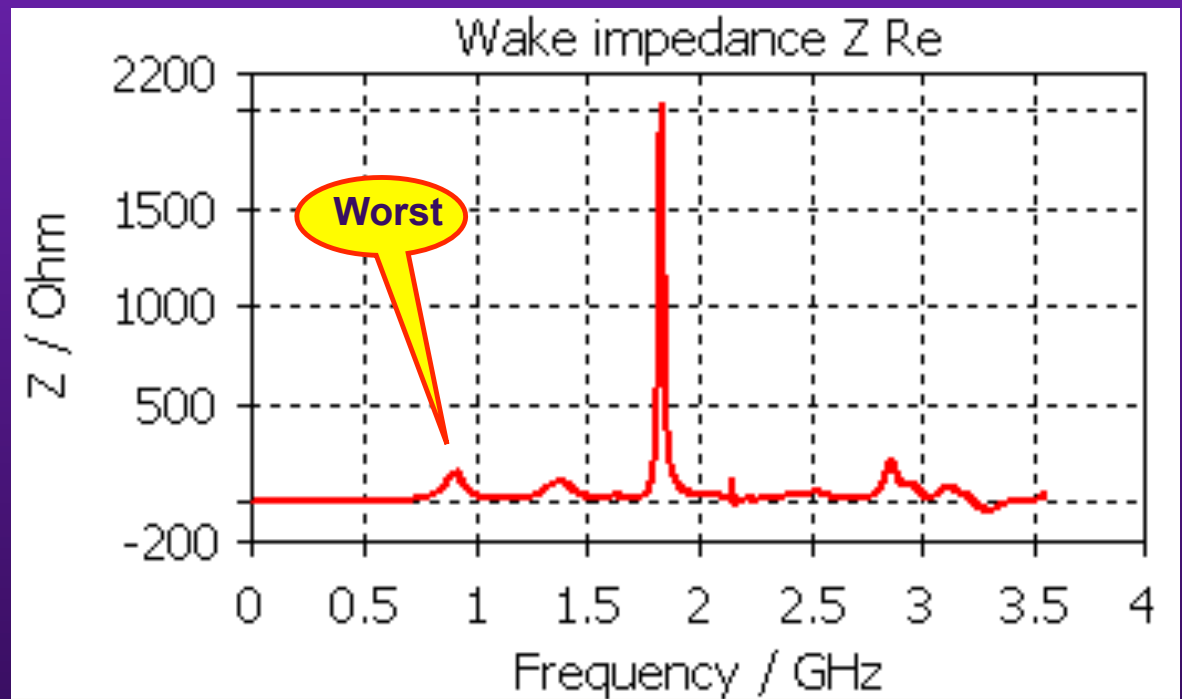
## ALFA Roman Pot



*Benoit Salvant*



**Ferrite  
(red)**



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (18/20)

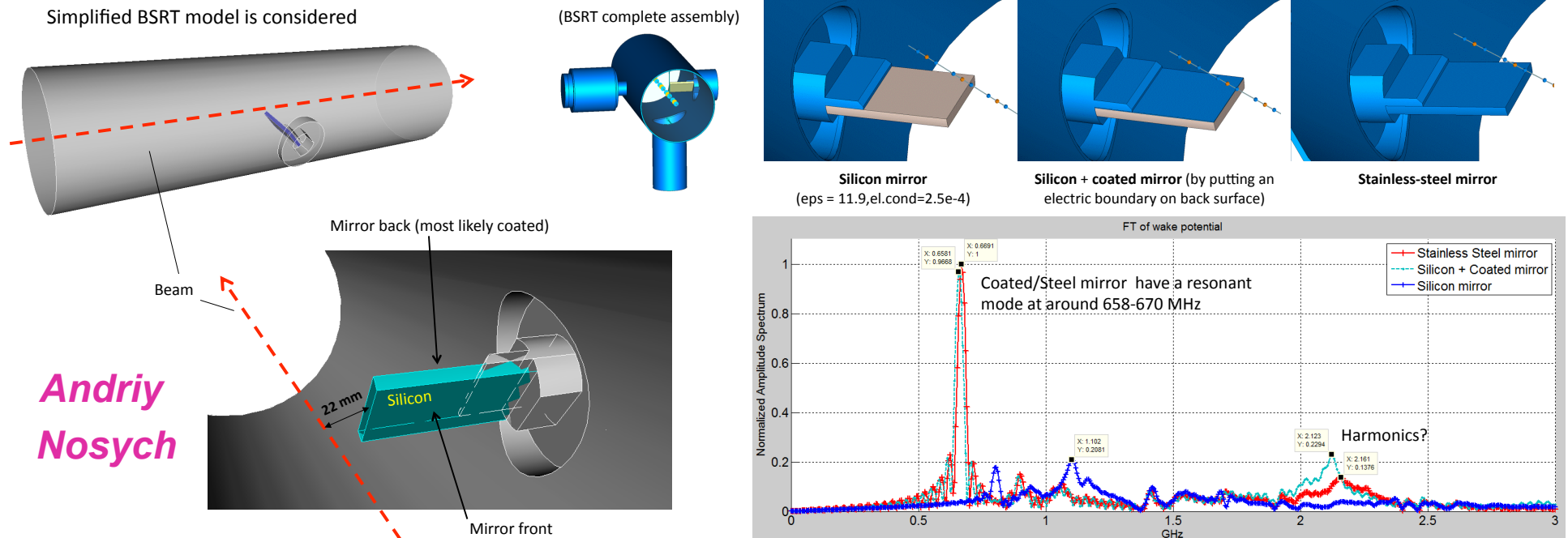
- The ALFA detectors' temperature reached 42 degrees (temp. expected to lead to detector damage = 45 degrees...)
- Temp. increase seems consistent with impedance heating of the ferrite damper ring (which is efficiently preventing more harmful heating)
- The TOTEM detector does not have this problem as it was designed with active cooling of the detector
- As emergency measures, the ALFA team removed the bake-out jackets and added some fans
- Plans: implement a new design with reduced impedance and active cooling during LS1



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (19/20)

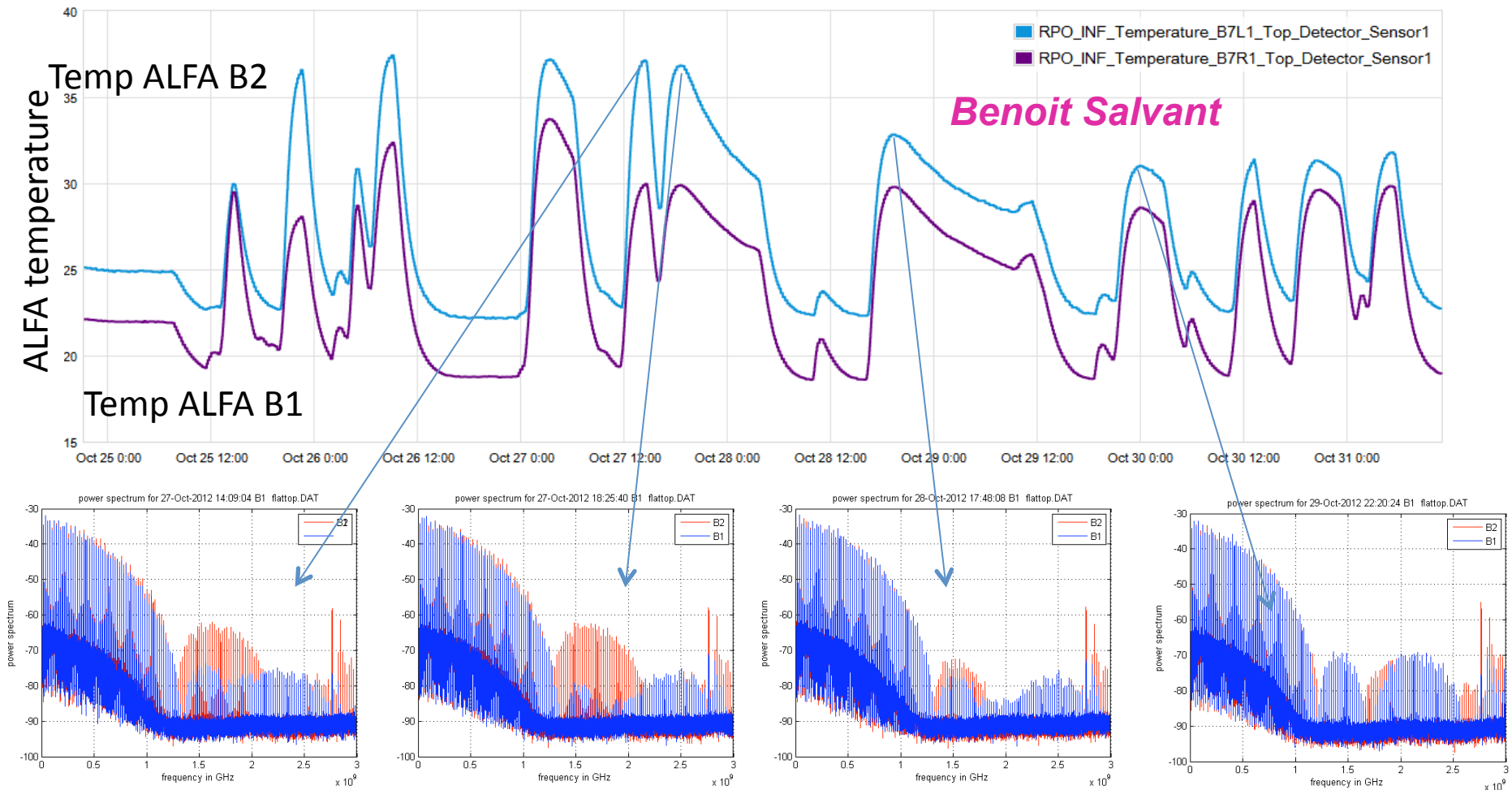
## BSRT (Synchrotron Light monitor)

- The B2 BSRT mirror and support suffered from damage that could be due to significant heating
- Current issue is to understand whether the Curie temperature of the ferrite has been reached => Still no clear conclusion, need to check impedance simulations with bench measurements soon
- Heavy effort required and planned during LS1 to find a robust design



# LHC OBSERVATIONS OF BEAM-INDUCED RF HEATING IN 2011-2012 (20/20)

## Observed effect of the longitudinal distribution (power spectrum)



- Difference believed to be due to the longitudinal blow up during the ramp
- Significant increase of temperature on BSRT too

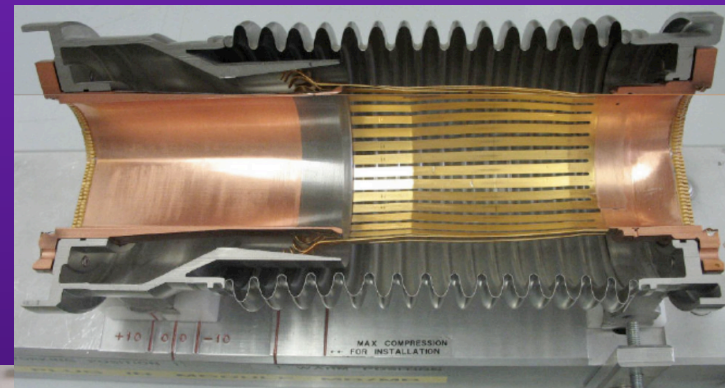
## RF TASK FORCE IN 2012

- ◆ **Proposition made during the LMC meeting # 119 (18/01/2012) to review the design of all the components of the LHC equipped with RF fingers => LRFF (LHC RF Fingers) Task Force before LS1**
- ◆ **Web site: <http://emetral.web.cern.ch/emetral/LRFF/LRFF.htm>**
  - **1<sup>st</sup> (kick-off) meeting: 20/03/2012**
  - **20<sup>th</sup> (last) meeting: 27/11/2012**

# WHY DO WE NEED RF FINGERS AND/OR FERRITE? (1/3)

- ◆ To avoid having too large impedances (longitudinal or transverse) due to (big) changes of geometry for moving equipments, which can lead to
  - Beam-induced RF heating (if real part of longitudinal impedance)
  - Longitudinal or transverse beam instabilities (if real and/or imaginary parts of longitudinal or transverse impedances)

- ◆ Example of RF fingers:  
PIMs = Plug-In Modules



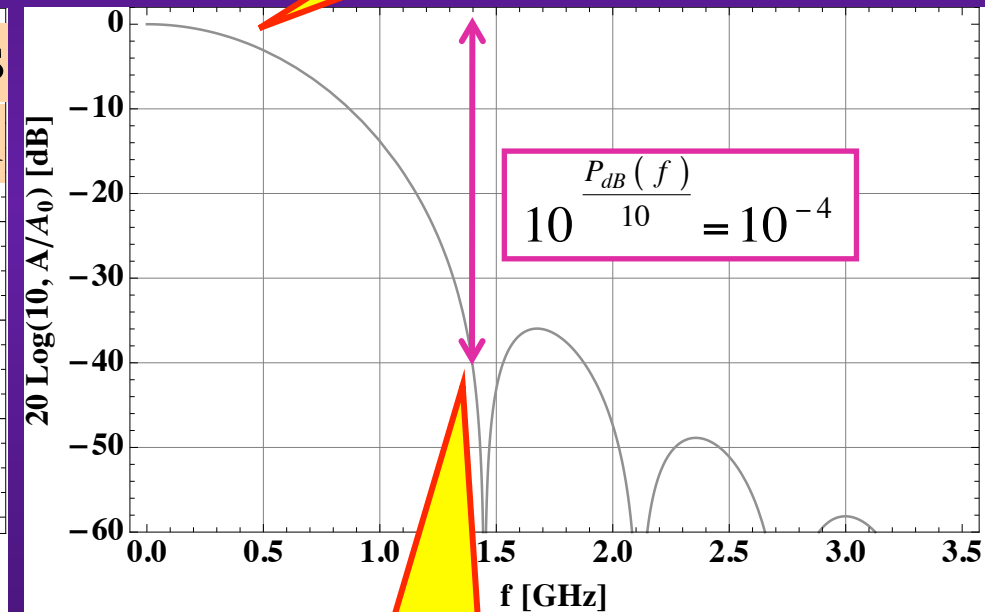
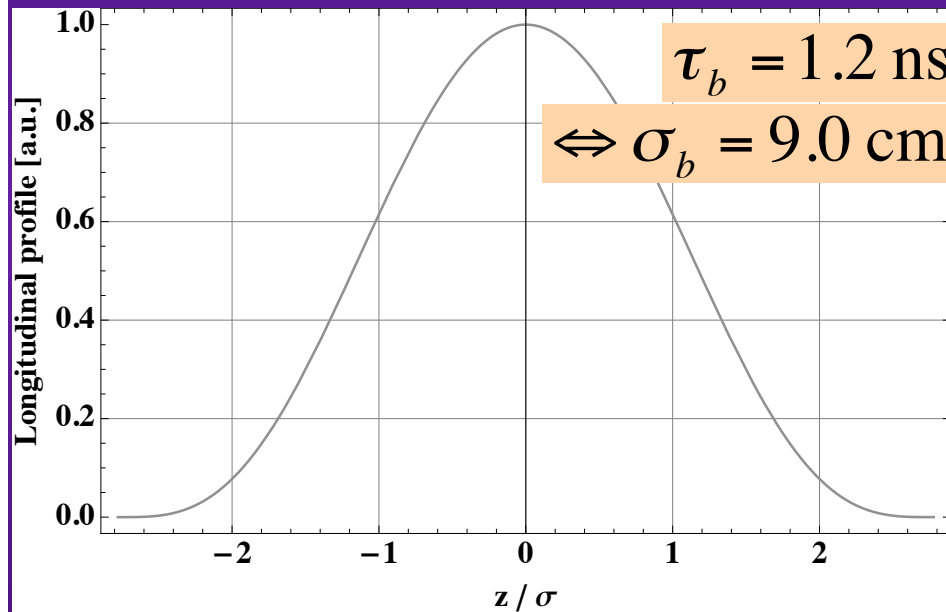
- ◆ Example of ferrite tiles:  
Installed in the new VMTSA  
in 2012



Initial dimensions  
(quickly available!):  
~ 12 cm × 3 cm × 1 cm

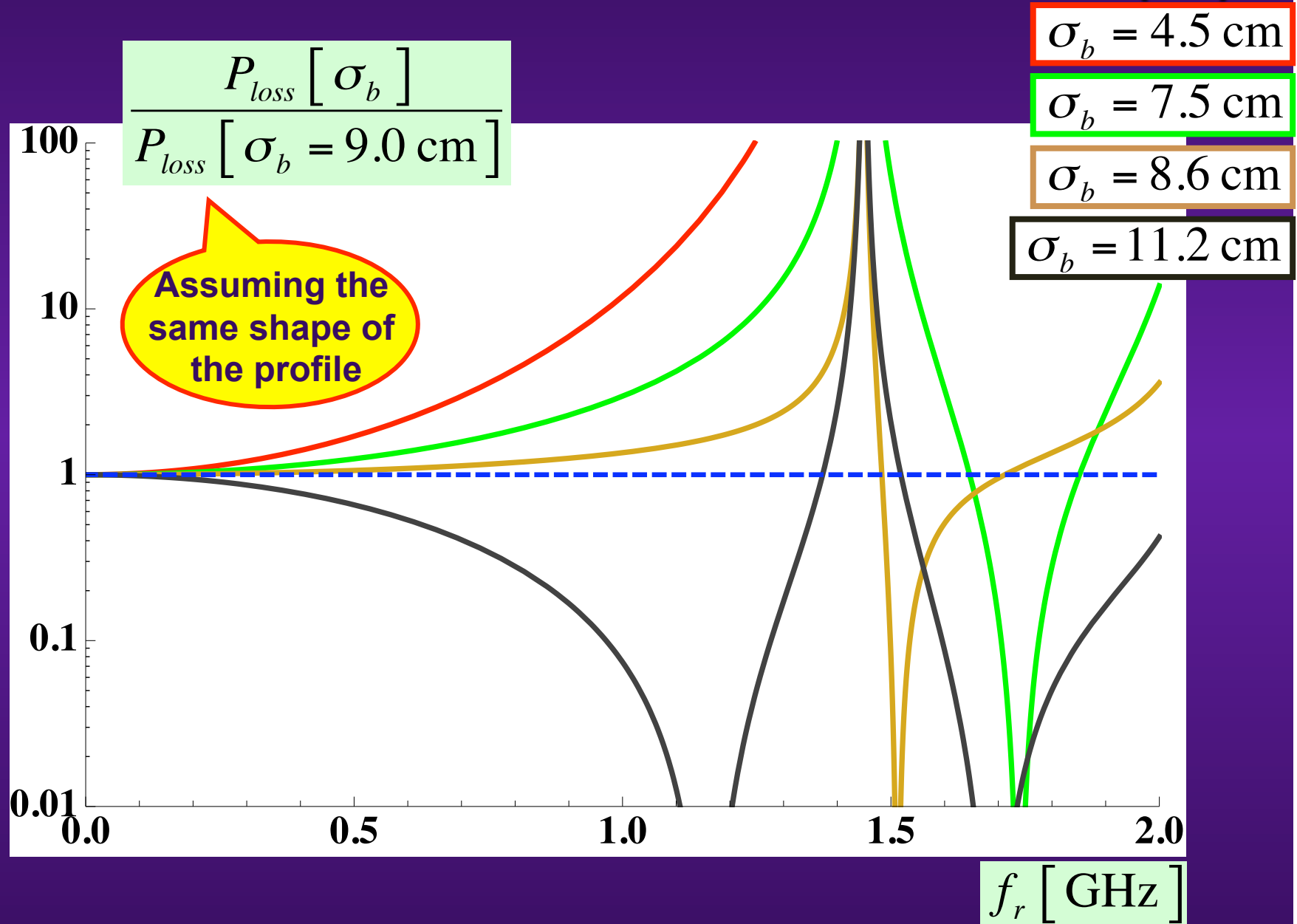
# WHY DO WE NEED RF FINGERS AND/OR FERRITE? (2/3)

- Consider the following (analytical) distribution



5 k $\Omega$  gives 1 W at  
1.4 GHz for 1 A beam  
(~ HL-LHC)

# WHY DO WE NEED RF FINGERS AND/OR FERRITE? (3/3)

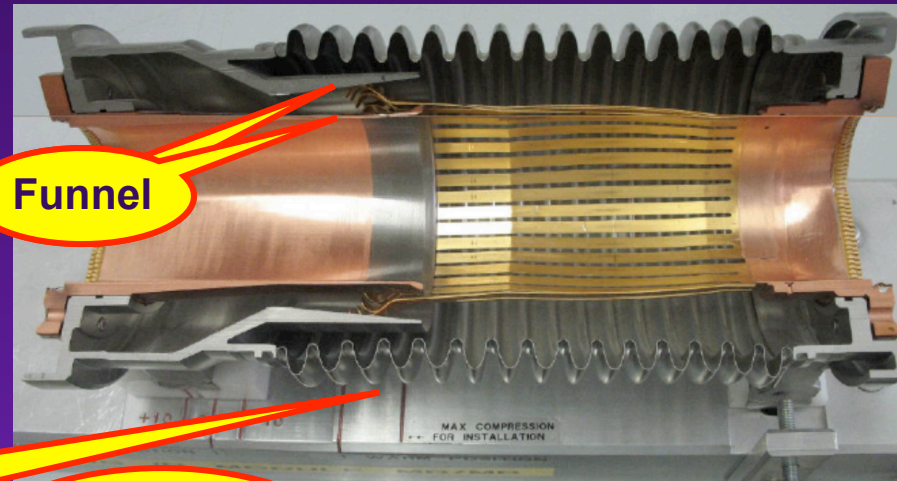




# SEVERAL DESIGNS FOR RF FINGERS (1/3)

## ◆ 1) Funnel for the PIMs

- For case of longitudinal movement (only)
- Good for contact / gap
- Possible issue with buckling and aperture restriction



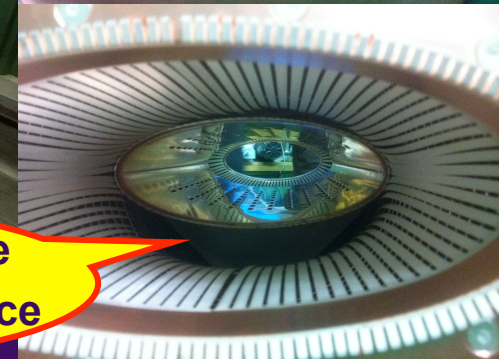
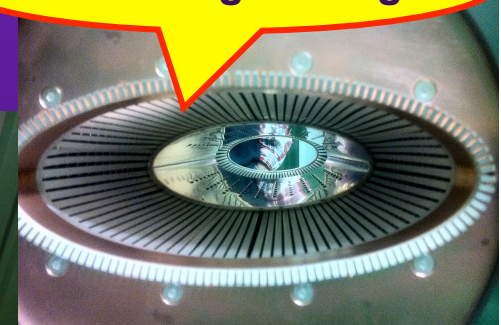
RF contact fingers to shield the distorted geometry of the bellows from the beam

Spring (to be put at the extremity of the RF fingers where there is a groove)

Conforming RF fingers

## ◆ 2) Spring for the VMTSA

- For case of transversal movement
- Possible issue with contact / gap (due to elliptical shape) => RF heating
- Possible issue with aperture restriction

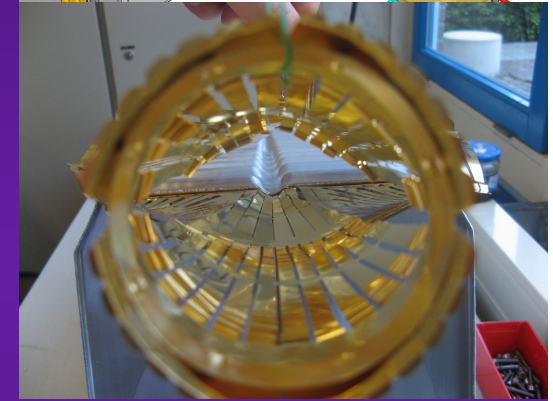
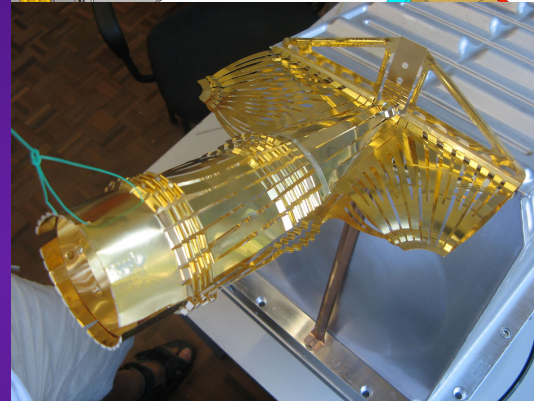
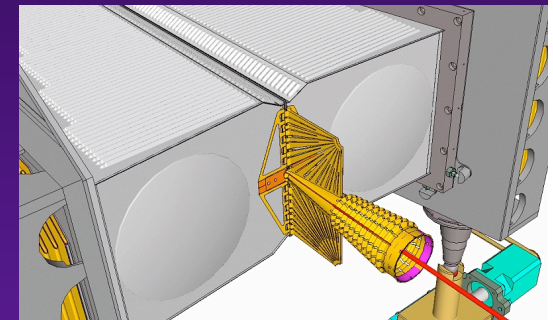
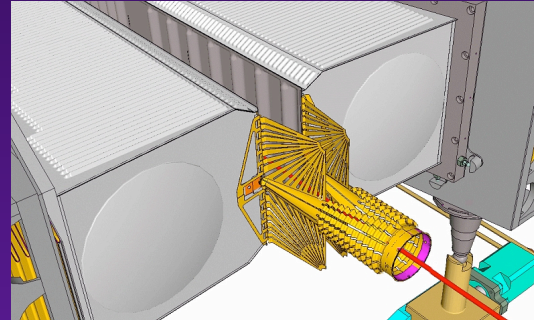


Big gap created in case the spring is NOT in place

## SEVERAL DESIGNS FOR RF FINGERS (2/3)

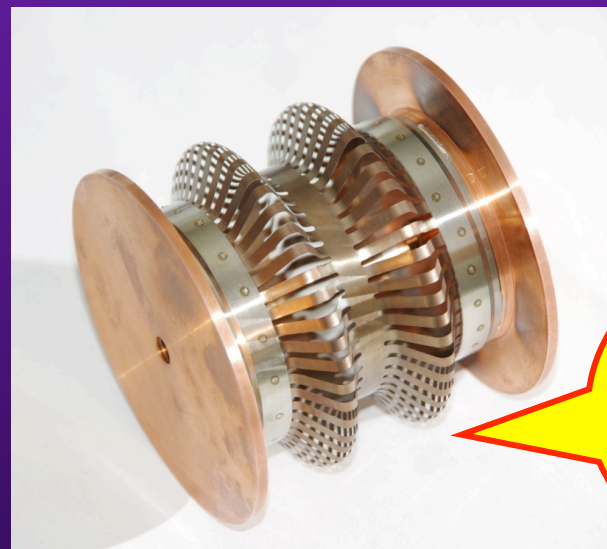
### ◆ 3) Fixed extremities for the LHCb VELO (VERTex LOcator)

- Seems to work very well!
- Well-studied VELO design in terms of impedance effects paid off => No issue observed
- Future upgrade: Reduction of the inner radius of the foil (from 5.5 to 3 – 4 mm)



### ◆ 4) New RF design from TE/VSC

- 1<sup>st</sup> prototype based on 2 convolutions manufactured this year. Tests ongoing
- Issue: Imaginary part of the longitudinal impedance (if many and not elongated)



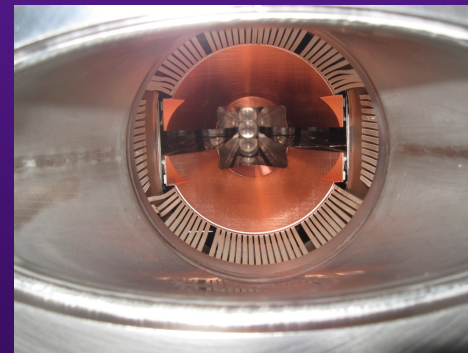
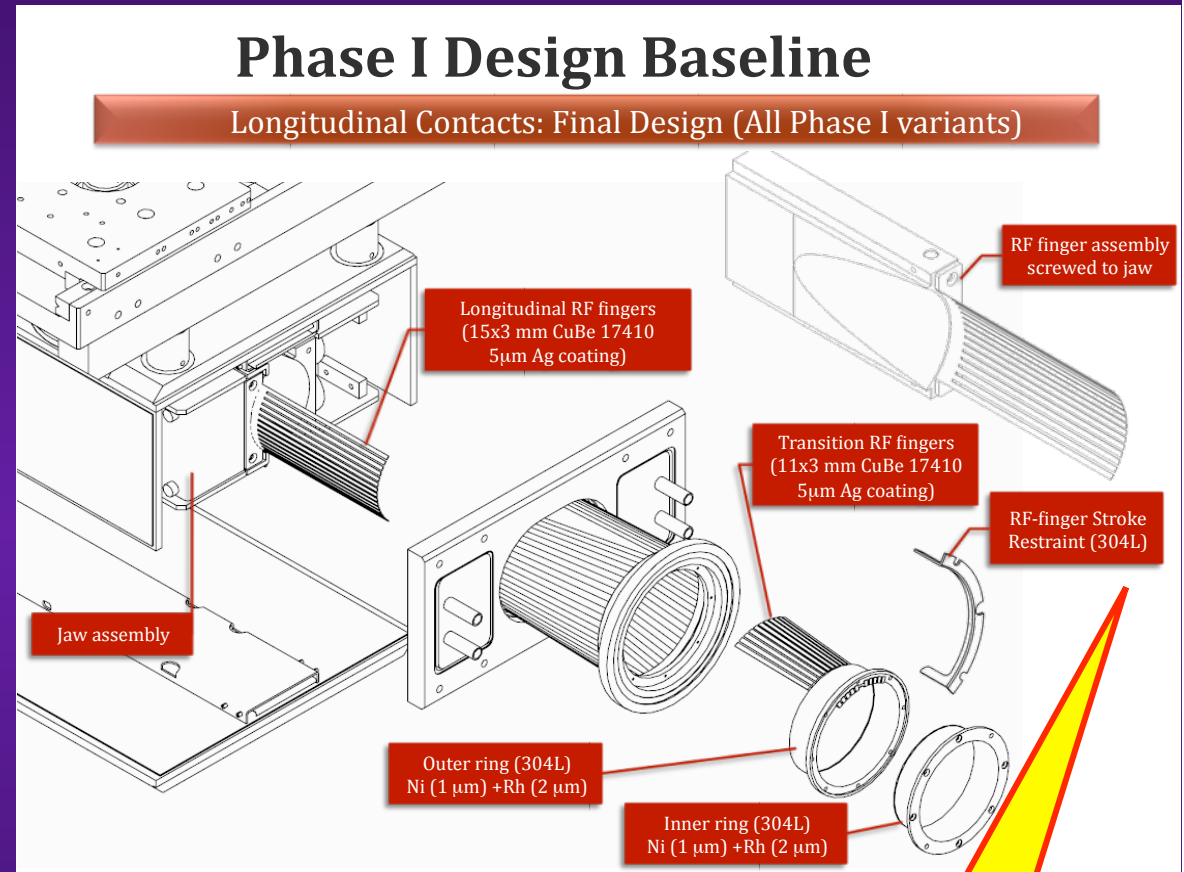
Device EM longer than mechanically due to induced current having to follow the convolutions



# SEVERAL DESIGNS FOR RF FINGERS (3/3)

## ◆ 5) Longitudinal sliding contacts for collimators

- Initial proposal for 1<sup>st</sup> (SPS) prototype (2003)
- Uncoated CuBe fingers sliding on C/C
- Electrical contact resistance  $\sim 30 \text{ m}\Omega$  (specification:  $1 \text{ m}\Omega$ )  
=> Redesign necessary



**Solution to the pb  
observed with the  
TCDD**

# POSSIBLE ISSUES TO CONSIDER WITH RF FINGERS

## ◆ RF fingers for PIMs

- Low contact resistance  $< 0.1 \text{ m}\Omega$  (i.e.  $3 \text{ m}\Omega$  / RF finger as there are 30 RF fingers in //)
- No cold welding
- Low friction
- Good formability properties

## ◆ RF fingers for collimators

- Same as above with contact resistance  $< 1 \text{ m}\Omega$
- Resistance to bake out:  $250^\circ\text{C} / 1000 \text{ h}$
- Resistance to heating  $\Rightarrow$  Good thermal conductivity
- Wear after many cycles “open-close of the jaws” (1500 cycles  $\sim$  4 years)

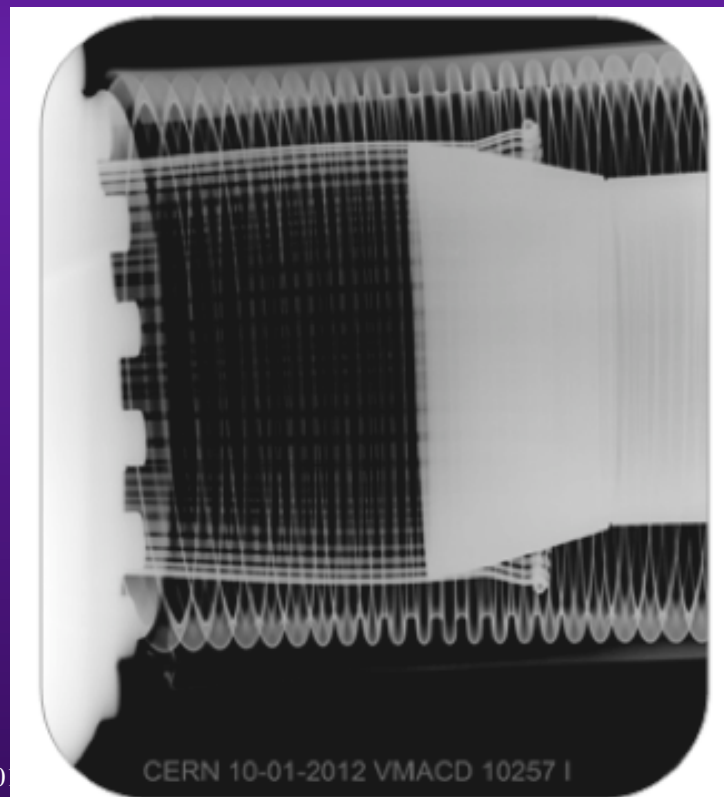
## ◆ Good electric contacts requires

- Low surface roughness
- Soft metals (at least one)
- No oxide layer at the surface

# TYPICAL NONCONFORMITIES IN WARM MODULES FOUND WITH X-RAYS (1/2)

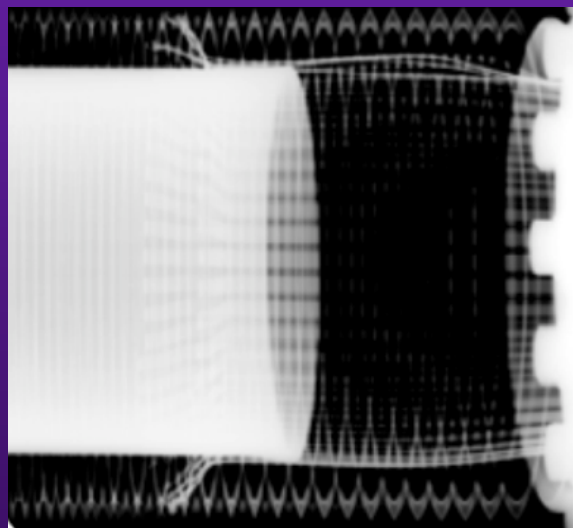
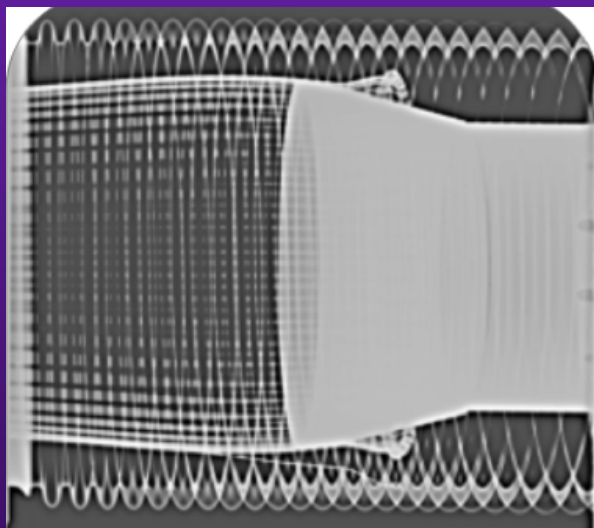
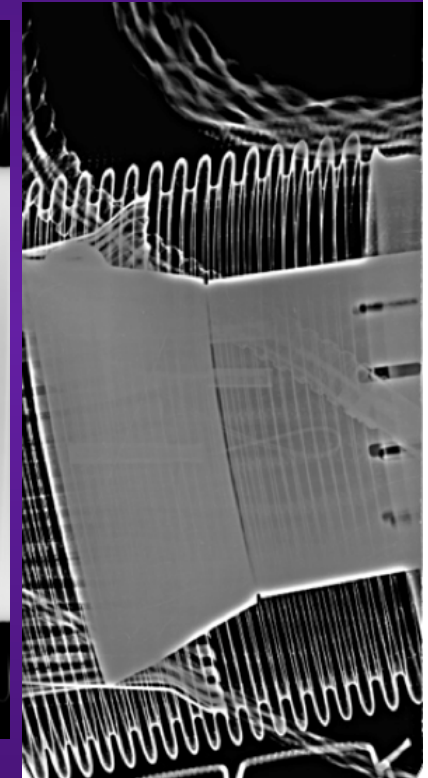
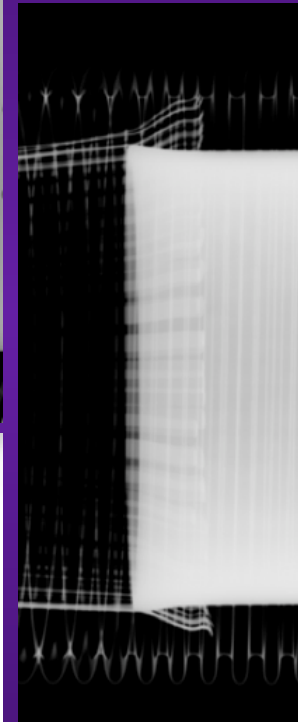
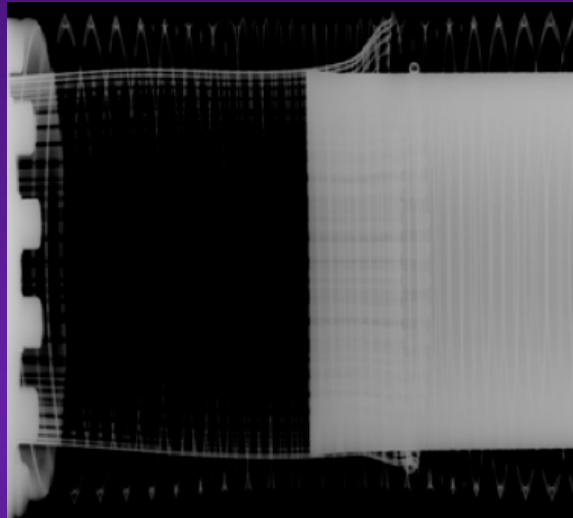
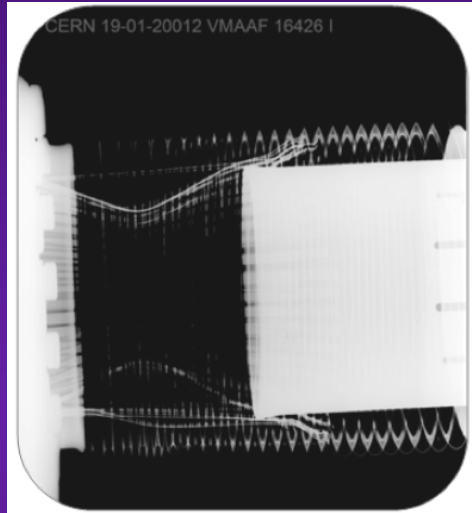
- ◆ 1800 X-rays taken
- ◆ 92 NC (~ 5 %) => 2 types of design: circular and elliptical (VMTSA)
- ◆ 58 vacuum sectors concerned out of 190 at room temperature  
(88 sectors at cryogenic temperature)

## CONFORMITY



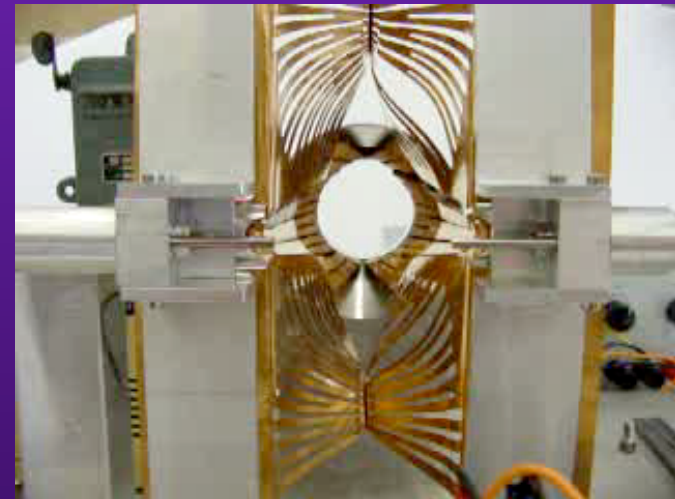
# TYPICAL NONCONFORMITIES IN WARM MODULES FOUND WITH X-RAYS (2/2)

## NONCONFORMITIES



## CONCLUSIONS AND RECOMMENDATIONS (1/3)

- ◆ A lot of experience has been accumulated at CERN over the past decades for the use of RF fingers and/or ferrite absorbers
- ◆ This experience needs to be (and will be) summarized in a forthcoming internal report
  - Guidelines for the use of RF fingers
  - Guidelines for the use of ferrite absorbers => **Nominated** “ferrite responsible persons” at **CERN**: Fritz Caspers and Christine Vollinger
- ◆ Several designs of RF fingers are used in the LHC depending on the requirements
  - Some have been studied in great detail  
=> Takes time but it paid off!
  - New design from TE/VSC under careful checks



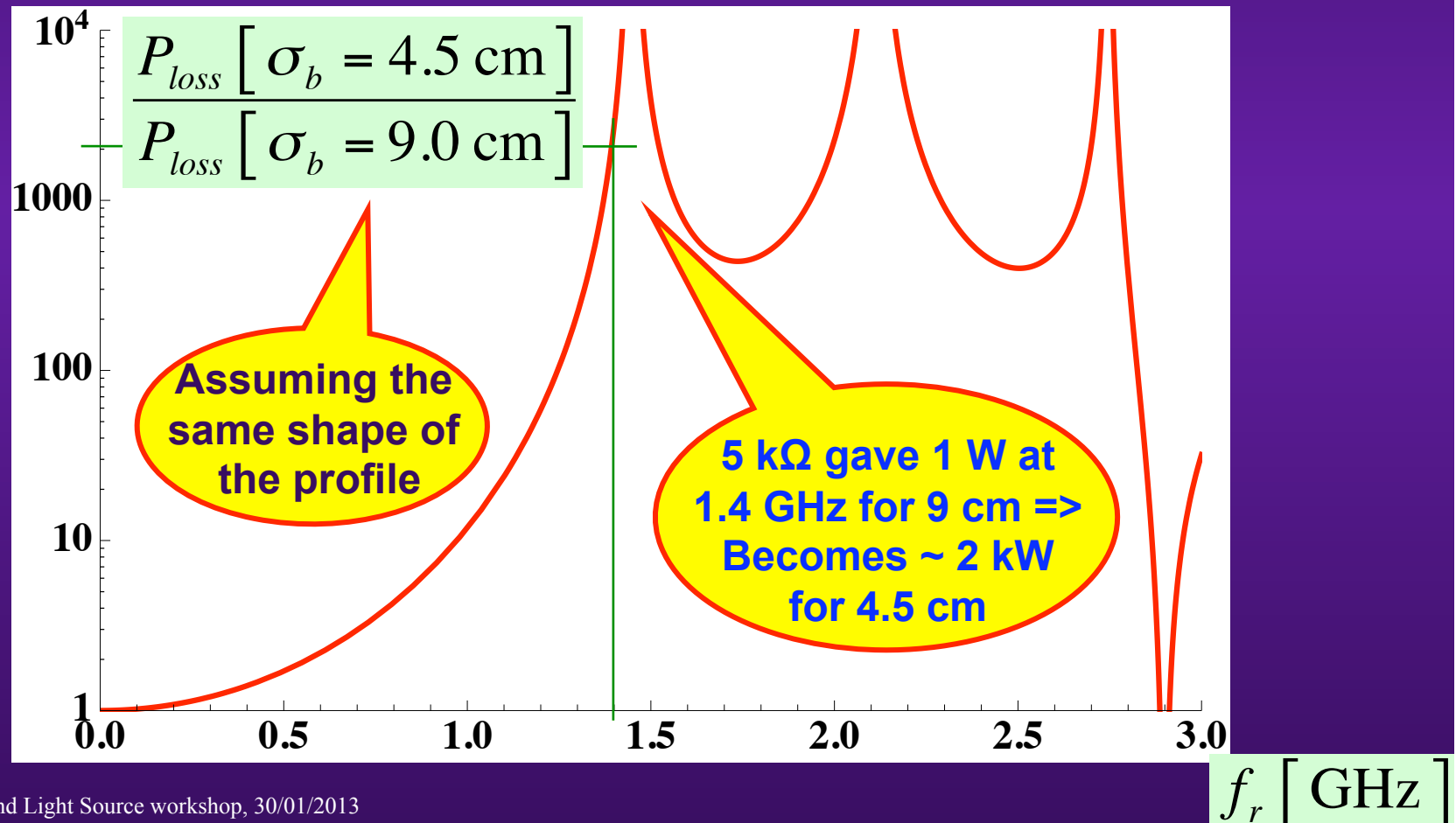
## CONCLUSIONS AND RECOMMENDATIONS (2/3)

- ◆ **VMTSA issues observed in 2011 have been reproduced by simulations and traced back to be due to a gap between some RF fingers and central insert**
  - The spring acted as a fuse => Robust mechanical design needed
  - No issue at all this year => Our modifications during last year Xmas break's crash program were sufficient to assure a good contact
  - All the VMTSA modules will be removed during LS1
- ◆ **Full list of the 92 nonconformities revealed in warm modules after X-rays campaign => Should be repaired during LS1**
- ◆ **For the cases studied, we didn't see any problem with impedance for conforming RF fingers => No (big) pb expected for HL-LHC bunch populations (i.e. up to  $2.2E11$  p/b for the 25 ns beam and  $3.5E11$  p/b for the 50 ns beam)**  
**=> Top priority for the future: Robust mechanical design to keep the contacts of all the RF fingers (e.g. with funnel as for the PIMs, or fixed extremities) + Very careful installation**



# CONCLUSIONS AND RECOMMENDATIONS (3/3)

- ◆ **BUT the big problem is the possible very short bunch of ~ 4 cm**
  - 2012 run made with ~ 10 cm rms bunch length
  - Nominal (rms) bunch length = 7.5 cm (for both LHC and HL-LHC) and ~ 4 cm was also considered for HL-LHC => Needs many careful checks!!



# HOMEWORK



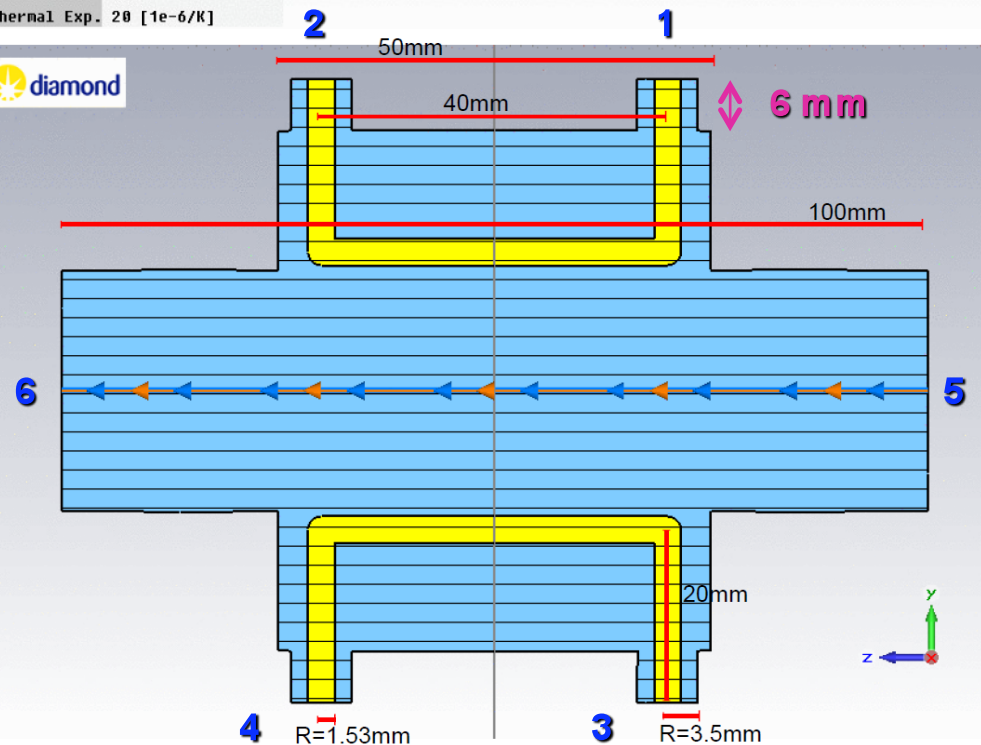
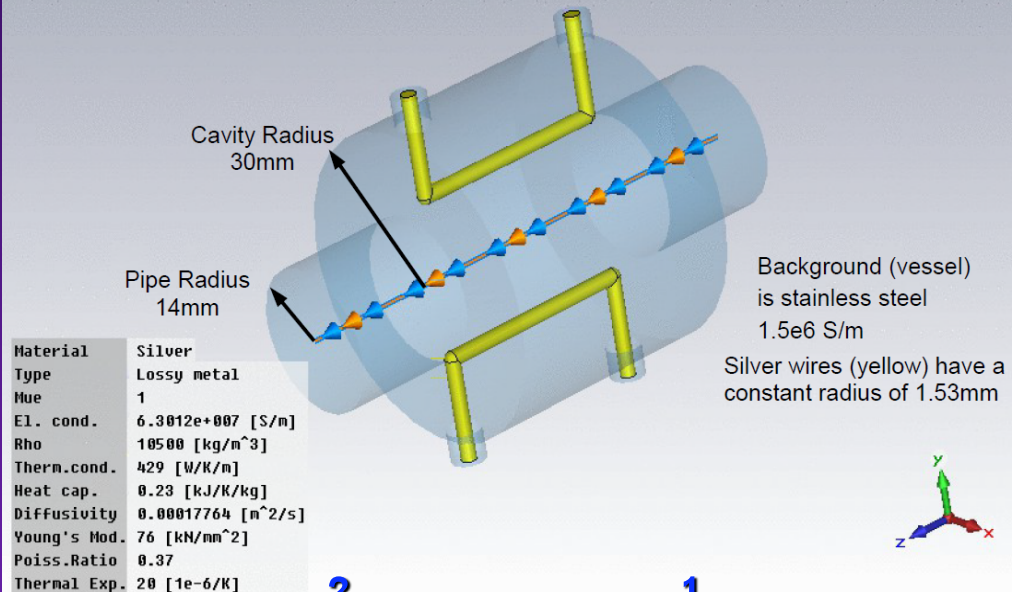
# GEOMETRY OF THE STRUCTURE

Simplified strip line with the coax ports terminated (waveguide boundary)

- ◆ Beam condition: 1 bunch of 1 nC with 5 mm rms bunch length



Bunch sigma 5mm



# RESULTS (1/9)

*Olav Berrig and Benoit Salvant*

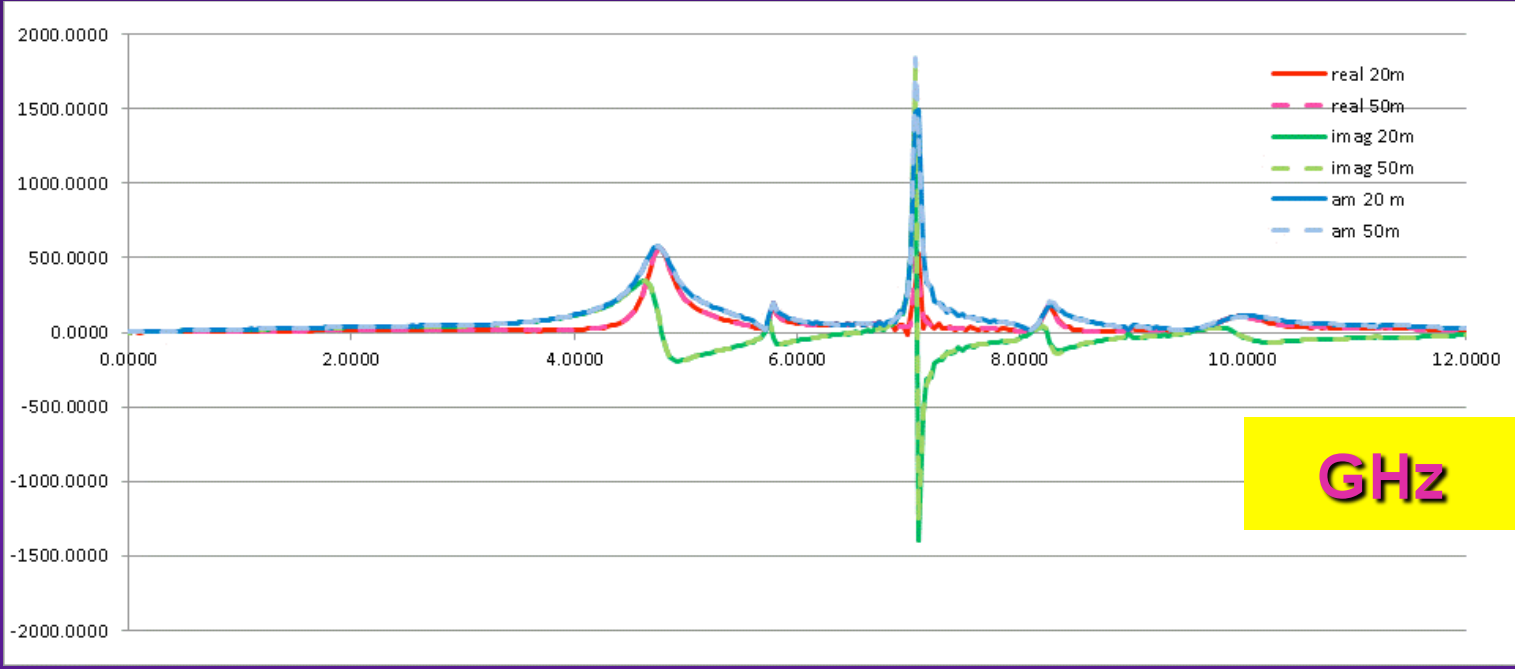
## 1) Wake loss factor, energy lost by beam

- Wake loss factor  $\Rightarrow k_{loss} \approx 0.86 \text{ V / pC}$

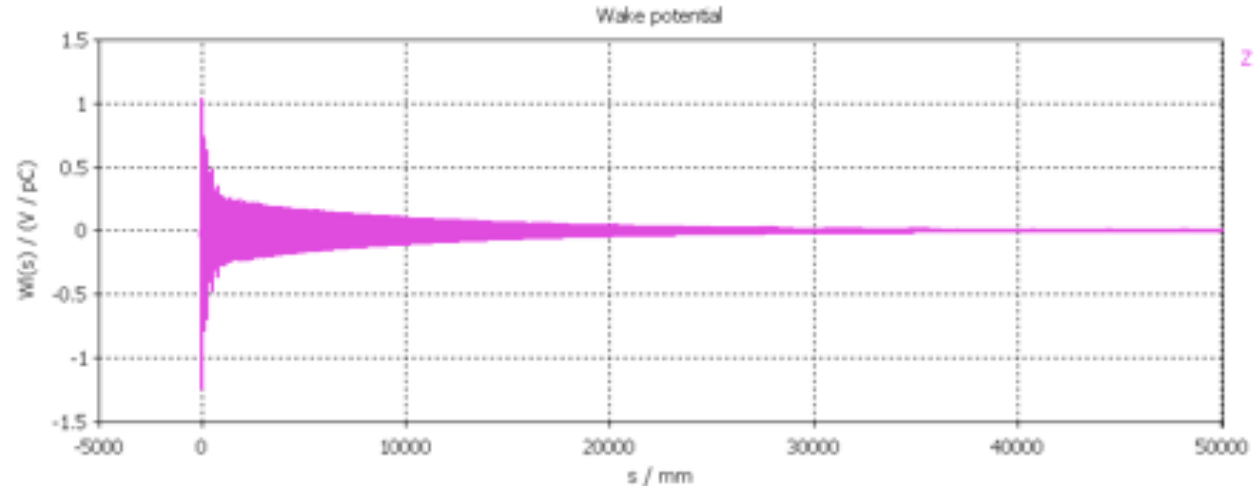
- Energy loss by the bunch  $\Rightarrow E_{loss} \approx 0.86 \text{ V / pC} \times (1 \text{ nC})^2$   
 $\approx 860 \text{ nJ}$

# RESULTS (2/9)

## 2) Wake impedance



## Wake potential



## RESULTS (3/9)

### 3) Frequencies and Q factors of the 3 strongest resonances

**fr => 4.8 GHz, 5.8 GHz, 7.1 GHz**

**Q (deduced from half width at half maximum) => 5, 15, 40**

$$Q = \frac{f_r}{2 \Delta f_{\text{HWHM}}}$$

## RESULTS (4/9)

4 and 5) Energy radiated into beam pipe ports upstream and downstream and into coax ports 1-4

$$\Rightarrow 119 \times 2 + 246 \times 2 + (44 + 1.3) + (51 + 4) \approx 830 \text{ nJ}$$

Port 1 = Port 3  $\Rightarrow$  119 nJ

Port 2 = Port 4  $\Rightarrow$  246 nJ

Port 5  $\Rightarrow$  44 + 1.3 (2 modes) = 45.3 nJ (discussion about first ns)

Port 6  $\Rightarrow$  51 + 4 (2 modes) = 55 nJ

$$\text{Energy} = \int dt (\text{port signal})^2$$

$$\text{port signal} = \frac{V}{\sqrt{Z}}$$

## RESULTS (5/9)

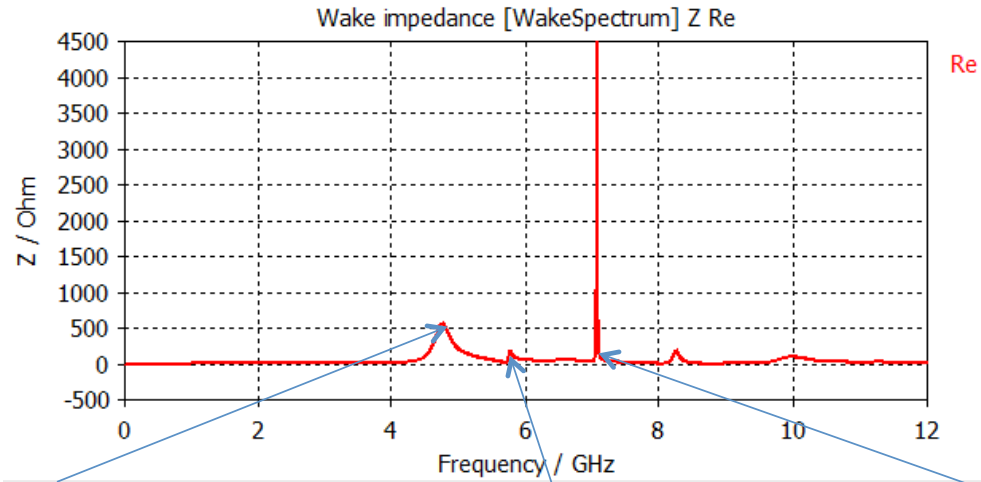
6) Energy deposited into structure, if possible separate for strip line and vessel

$\Rightarrow \sim 860 - \sim 830 \approx 30$  nJ on both strip line and vessel

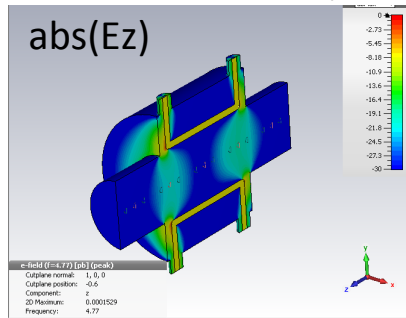
$\Rightarrow \sim 94$  % of remaining energy loss in vessel (i.e.  $\sim 28$  nJ) and  $\sim 6$  % in stripline (i.e.  $\sim 2$  nJ)  $\Rightarrow$  See next slide

*Ongoing*

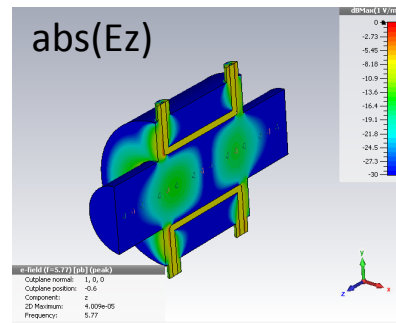
# RESULTS (6/9)



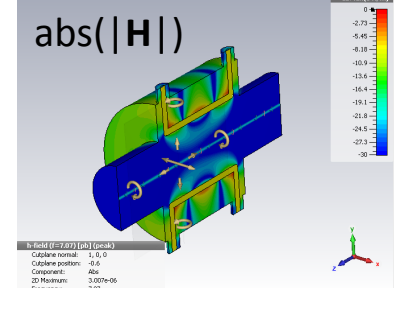
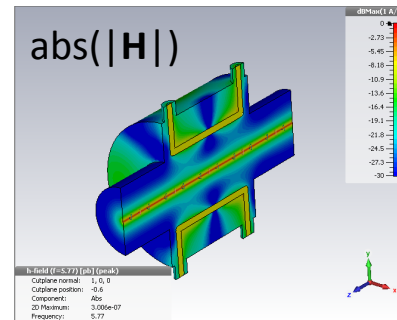
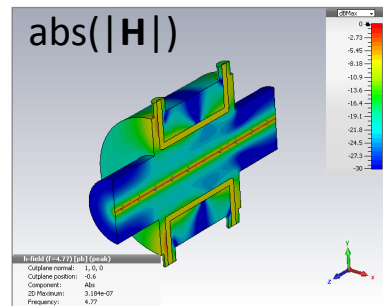
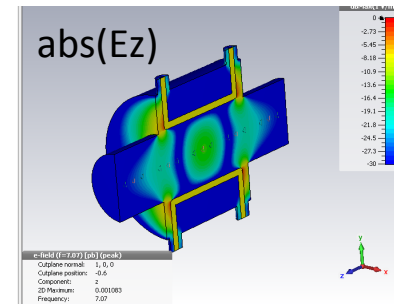
$f=4.77$  GHz ( $2 \cdot 10^{-25}$  J)  
(90 % in vessel, 10% in stripline)



$f=5.77$  GHz ( $2 \cdot 10^{-25}$  J)  
(94 % in vessel, 6% in stripline)



$f=7.07$  GHz ( $3 \cdot 10^{-23}$  J)  
(94 % in vessel, 6% in stripline)





## RESULTS (7/9)

1) What software you used for simulation, including version number and module

**=> CST Particle Studio (TD) and CST Microwave Studio (FD)**

**Build version: 2012.6 Release from 2012-09-29 (change 226220)**

2) What hardware you have been simulating on, and how long the simulation took (roughly)

**=> TD: 12 CPU, RAM of 128 GB, # mesh cells = 1324800 (without use of symmetry), ~ 1h30 for 20 m wake length**

3) If you did a time domain simulation, how much time did you simulate (what length of wake potential) and what time steps

**=> 20 m wake length. Also 50 m (linear in time)**

## RESULTS (8/9)

4) If you did an Eigen mode simulation, what frequency range you searched and how many modes you found

=> 2 solvers: AKS (Tetrahedral or Hexahedral) and JDM (uses in simulation losses in the material, whereas in AKS uses it as perturbation, and JDM is very slow)

=> Don't have much experience in simulating ports in eigenmode... To be continued...

## RESULTS (9/9)

OS Name Microsoft Windows Server 2008 R2 Enterprise  
Version 6.1.7601 Service Pack 1 Build 7601  
Other OS Description Not Available  
OS Manufacturer Microsoft Corporation  
System Name CAEVMSRV48  
System Manufacturer Dell Inc.  
System Model PowerEdge R710  
System Type x64-based PC  
Processor Intel(R) Xeon(R) CPU X5650 @ 2.67GHz, 2660 Mhz, 6 Core(s), 6 Logical Processor(s)  
Processor Intel(R) Xeon(R) CPU X5650 @ 2.67GHz, 2660 Mhz, 6 Core(s), 6 Logical Processor(s)  
BIOS Version/Date Dell Inc. 2.0.13 [1.1.22], 4/20/2010  
SMBIOS Version 2.6  
Windows Directory C:\Windows  
System Directory C:\Windows\system32  
Boot Device \Device\HarddiskVolume1  
Locale United States  
Hardware Abstraction Layer Version = "6.1.7601.17514"  
User Name Not Available  
Time Zone W. Europe Standard Time  
Installed Physical Memory (RAM) 128 GB  
Total Physical Memory 128 GB  
Available Physical Memory 108 GB  
Total Virtual Memory 224 GB  
Available Virtual Memory 204 GB  
Page File Space 96.0 GB  
Page File C:\pagefile.sys

# APPENDIX

# Some formulae and linac-accelerator convention

## Shunt impedance

**Accelerator definition:  $r$**

$$V = \int_0^L E_z e^{j\frac{\omega z}{c}} dz$$

Store energy of the mode

$$r = \frac{V^2}{P}; Q = \frac{\omega_0 U}{P}; \frac{r}{Q} = \frac{V^2}{\omega_0 U}$$

$$V = 2qk_1; k_1 = \frac{U}{q^2}; k_1 = \frac{V^2}{4U}$$

$$k_1 = \frac{\omega_0}{4} \frac{r}{Q}$$

$P$  is the power dissipated into the wall

$$r = 2R$$

**RLC-circuit definition:  $R$**

$$Z_1(\omega) = \int_0^\infty W_1(\tau) e^{j\omega\tau} d\tau$$

$$k_1 = \frac{1}{\pi} \int_0^\infty \Re\{Z_1(\omega)\} d\omega$$

$$\omega_0 = \frac{1}{\sqrt{LC}}; Q = R\sqrt{\frac{C}{L}}$$

$$Z_1(\omega) = \frac{R}{1 + jQ(\omega/\omega_0 - \omega_0/\omega)}$$

$$k_1 = \frac{\omega_0}{2} \frac{R}{Q}$$

$$Q_{Mat} = \sqrt{\frac{\sigma_{Mat}}{\sigma_{Cu}}} Q_{Cu}$$

Use loss(kick) factor instead of impedance

## Some other useful formulae

- ◆ **Total longitudinal loss factor**  
(for 1 bunch) => In V / C

$$k_{loss} = \int ds W_{//}^0(s) \lambda(s)$$

Monopole  
longitudinal  
wake potential

Normalized  
charge density  
of the bunch

- ◆ **Energy loss of the bunch with charge Q**  
=> In J
- ◆ **Energy loss for M independent bunches**  
=> In J
- ◆ **Power loss for M independent bunches**  
=> In W

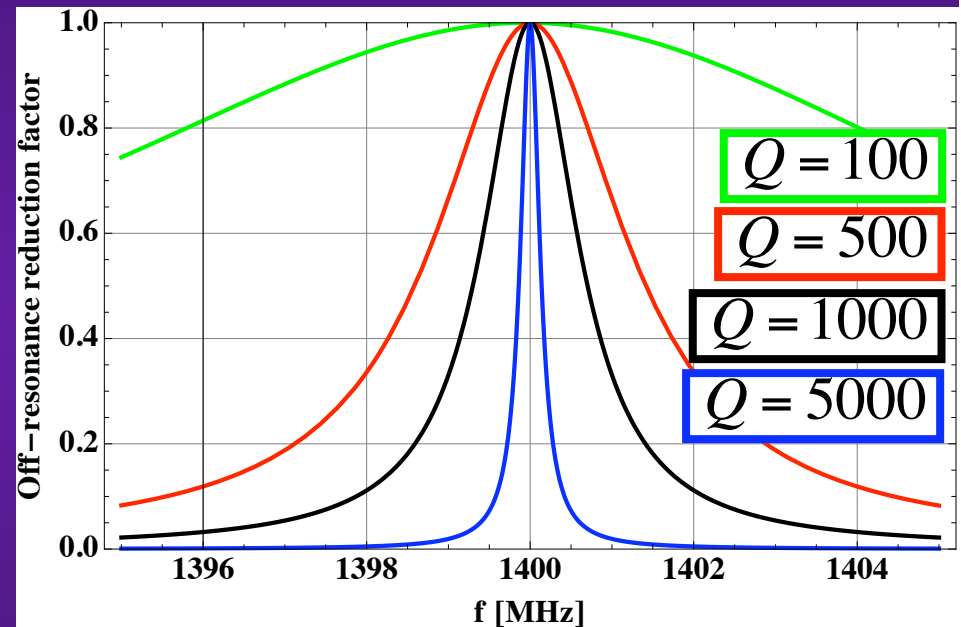
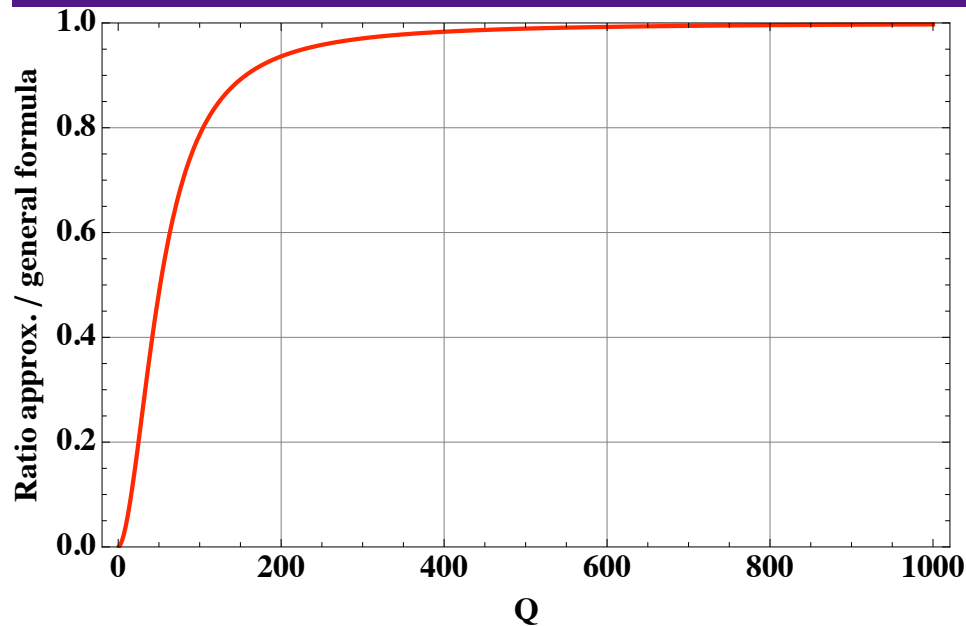
$$E_{loss}^{1 \text{ bunch}} = k_{loss} Q^2$$

$$E_{loss}^{M \text{ bunches}} = M E_{loss}^{1 \text{ bunch}}$$

$$P_{loss}^{M \text{ bunches}} = \frac{E_{loss}^{M \text{ bunches}}}{T_{rev}}$$

# Approximate formula for a sharp resonance and off-resonance effect for the power loss

- ◆ Consider the case considered before => A possible resonance at 1.4 GHz in the LHC





- ◆ **Assumption:**  $f_{\text{RF}} = 400 \text{ MHz}$  (2.5 ns bucket length)  
 $\Rightarrow f_{\text{b}} = f_{\text{RF}} / 10 = 40 \text{ MHz}$  (i.e. 25 ns bunch spacing)
- ◆  $f_{\text{r}} = 1400 \text{ MHz} =$  **Assumed resonance frequency of a trapped mode**  
 $\Rightarrow f_{\text{r}} = p_{\text{r}} \times f_{\text{b}} = p_{\text{r}} \times f_{\text{RF}} / 10$  with  $p_{\text{r}} = 35$
- ◆ Below is plotted the off-resonance reduction factor vs. RF frequency, assuming a trapped mode at  $f_{\text{r}} = 1400 \text{ MHz}$

